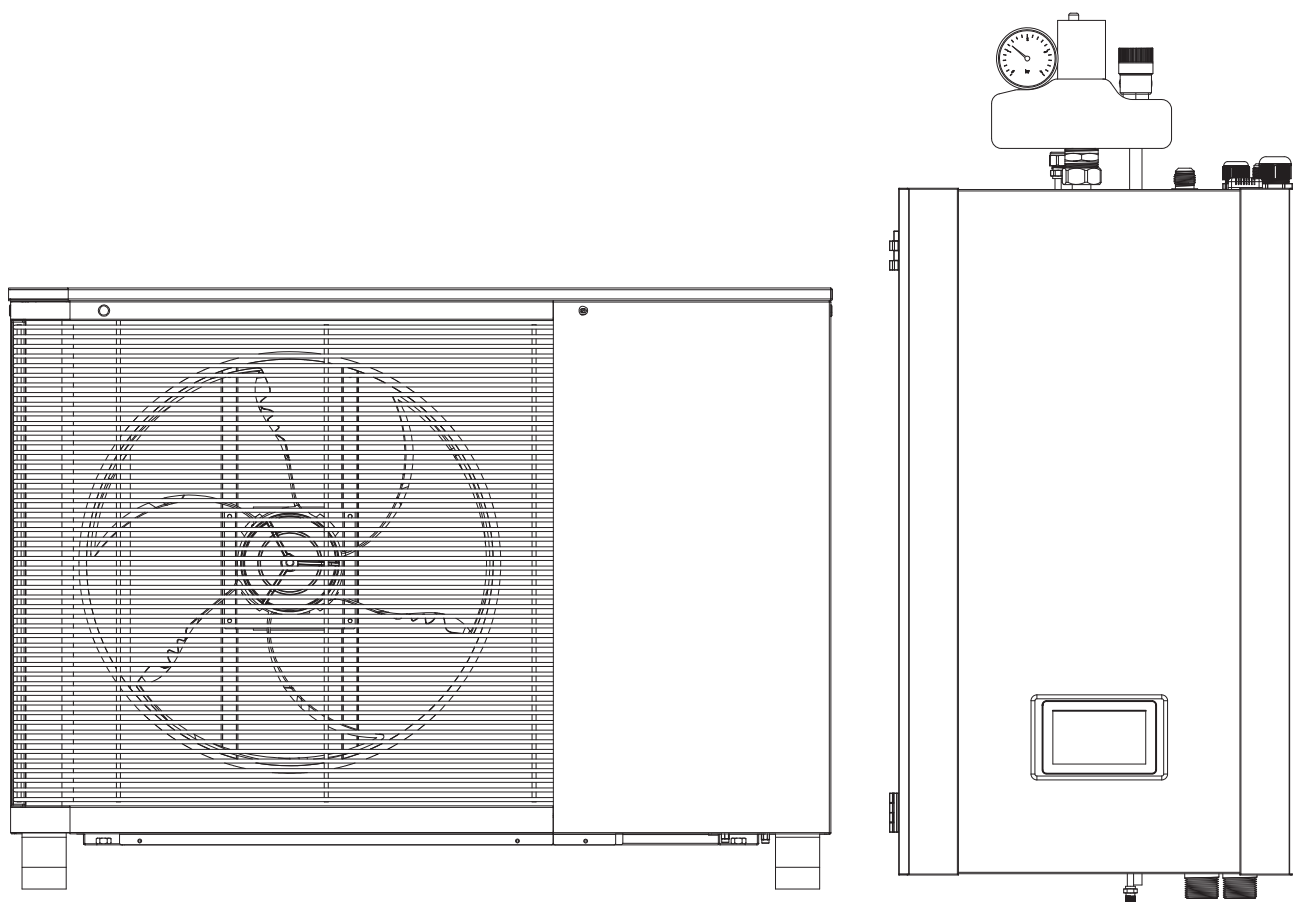




AWH6/12-R32-S-V8



DC Inverter Air to Water Heat Pump

User's manual

Before operating this product, please read the instructions carefully and keep this manual for future use.



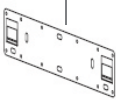


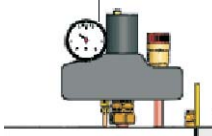
Catalogue







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Included Accessories



Below are the accessories that are included with your purchase.
Please check to ensure that none are missing or damaged.
If so, please contact your local distributor.

1	2	3	4	5	6
X1	X1	X1	X2	X10	X1
					
Installation Manual	User's Manual	Indoor Unit Bracket	Expansion Bolts	Screws	Multifunctional Safety Valve

7	8	9	10	11	12
X1	X1	X1	X2	X4	X1
					
TR - Room Temperature Sensor	TC-Water Temperature Sensor (for cooling and heating)	TW-Water temperature sensor (for sanitary hot water)	TV(1+2)- Water Temperature Sensors for Mixture Valves (1+2)	Sensor Communication Cable	Communication Cable between Indoor and Outdoor Unit

1. Introduction

1.1 Preliminary Information

Thank you for your purchase of our quality heat pump.

This manual is intended to provide detailed instructions for the successful installation of your newly purchased heat pump product. Please ensure that this manual, along with the User's and Service manuals, are kept in an easy-to-access location for your reference later on.

DISCLAIMER

Proper adherence to the directions provided herein is vital for both the smooth operation of this system, as well as for your safety and the safety of those around you. ES Heat Pumps AB. is not responsible or liable for any losses incurred due to misuse or mishandling of this product, which includes, but is not limited to:

- Purchasing, installing, and/or operating this product with the intention of using it outside of its established, technical purpose.
- Carrying out improper work upon the unit, or any of its components, that has not been given explicit, prior consent in the form of writing.
- Installation attempts of this system by anyone other than a properly trained and licensed professional.
- Negligence of properly-worn personal protection (safety glasses, gloves, etc.) while performing installation, maintenance, or servicing of this product.
- The operation of this system during ambient temperatures which are below or beyond the temperature range intended (-25°C to 45°C)

SAFETY

If unsure of what installation procedures to use, please contact your local distributor for information and/or advisement. Any accessories used with this product must be official only. Any electrical work must be carried out by certified electricians only. The manufacturer is not responsible for any alterations or modifications that are made without explicit, written approval. The design of this unit complies and conforms to all necessary and relevant safety regulations, and is otherwise safe to operate for its intended use.

Please pay attention to the following pages, which detail important precautions that should be closely followed, to ensure safe installation and operation .

1. Introduction

1.2.Safety Precautions

To ensure both your personal safety, as well as the safety of the product, note the symbols below and be sure to understand their correlation to each of the precautions depicted.



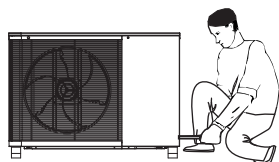
Warning



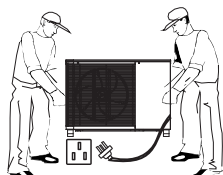
Caution



Prohibition



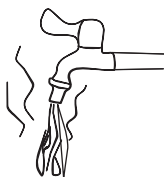
The installation, dismantlement and maintenance of the unit must be performed by qualified personnel. It is forbidden to do any changes to the structure of the unit. Otherwise injury of person or unit damage might happen.



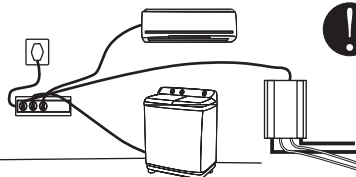
To avoid electrical shock, make sure to disconnect the power supply 1 minute or more before servicing the electrical parts. Even after 1 minute, always measure the voltage at the terminals of main circuit capacitors or electrical parts and, before touching, make sure that those voltages are lower than the safety voltage.



Be sure to read this manual before use.

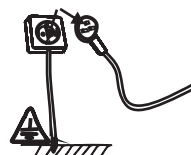


For sanitary hot water, please always add a mixture valve before water tap and set it to proper temperature.



Use a dedicated socket for this unit, otherwise malfunction may occur.

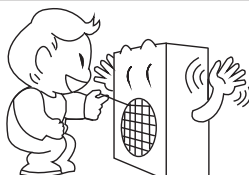
Ground wire



The power supply to the unit must be grounded.



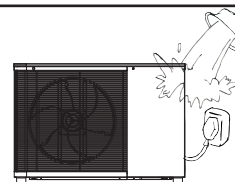
This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



Do not touch the air outlet grill when fan motor is running.





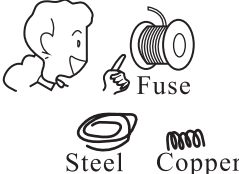

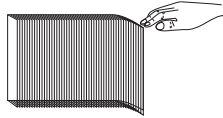

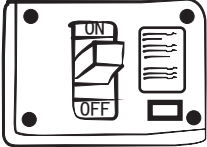



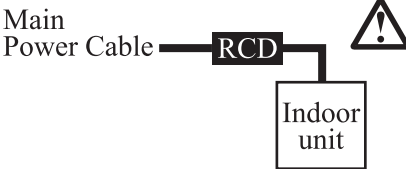


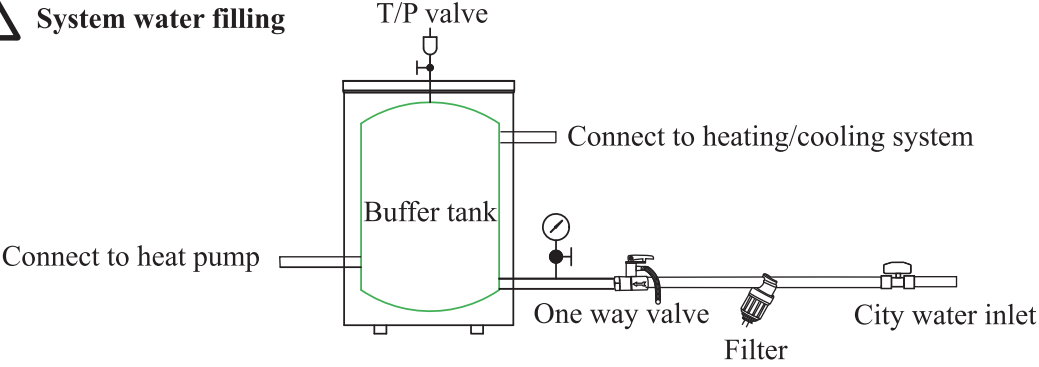


Do not touch the power plug with wet hands. Never pull out the plug by pulling the power cable.



Water or any kind of liquid is strictly forbidden to be poured into the product, or may cause electric creepage or breakdown of the product.

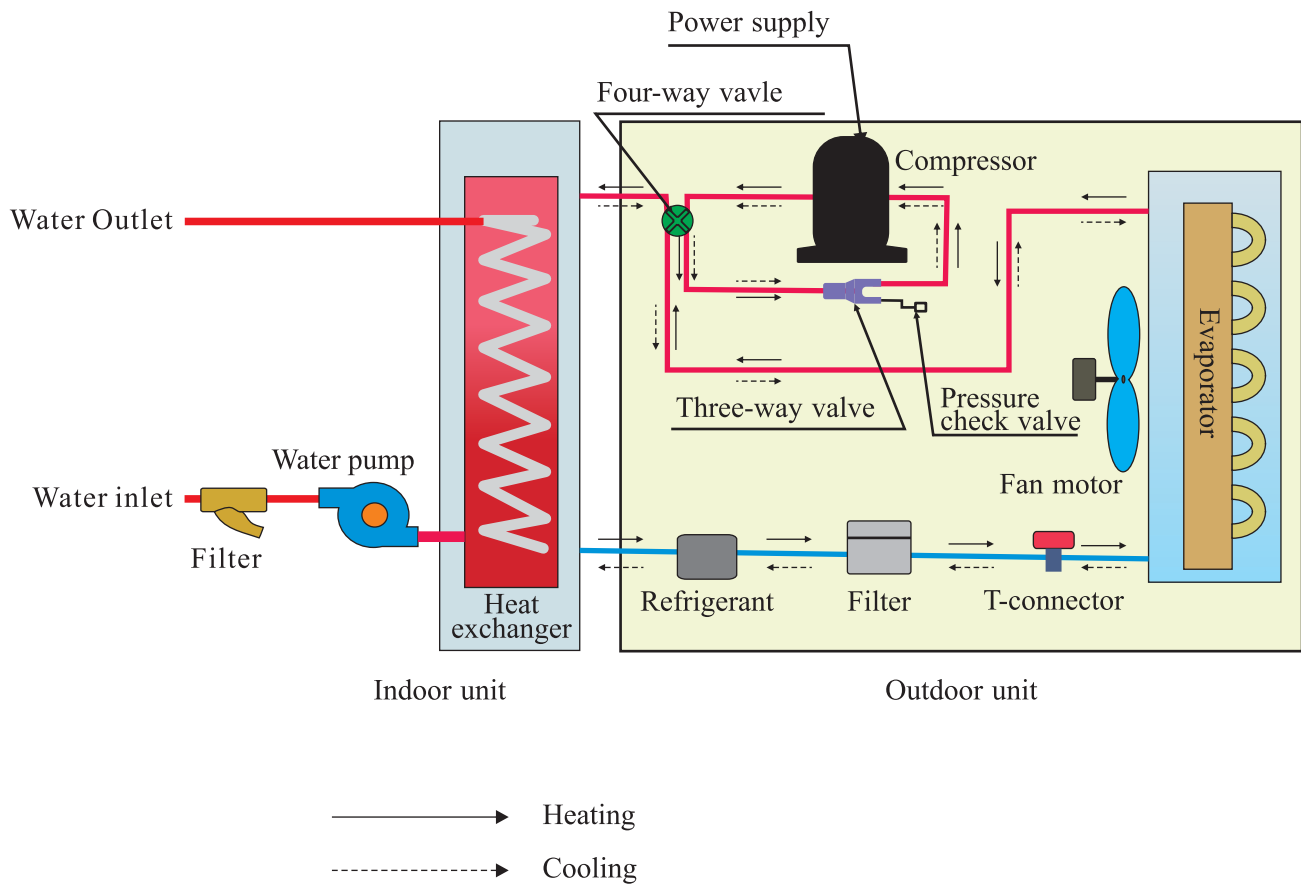
1. Introduction

1.2.Safety Precautions

 	 	 
When the power cord gets loose or damaged, always get a qualified person to fix it.	Please select the correct fuse or breaker as per recommended. Steel wire or copper wire cannot be taken as substitute for fuse or breaker. Otherwise, damages maybe caused.	Be aware fingers might be hurt by the fin of the coil.
 	 	 
It is mandatory to use a suitable circuit breaker for the heat pump and make sure the power supply to the unit corresponds to the specifications. Otherwise the unit might be damaged.	Disposal of Scrap Batteries (if there is) . Please discard the batteries as sorted municipal waste at the accessible collection point.	Installation of a residual current device (RCD) having a rated residual operating current not exceeding 30 mA is advisable.
<div>System water filling</div> <div></div>		
<div>1. It's suggested to use pure water for filling the system.</div> <div>2. If use city water for filling, please soften the water and add a filter.</div> <div>Note: After filling, the system of water system should be 0.15~0.6MPa.</div>		
 	This marking indicates that this product should not be disposed with other household wastes throughout the EU. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.	

1. Introduction

1.3. Functioning Principles

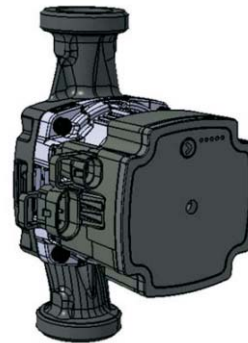
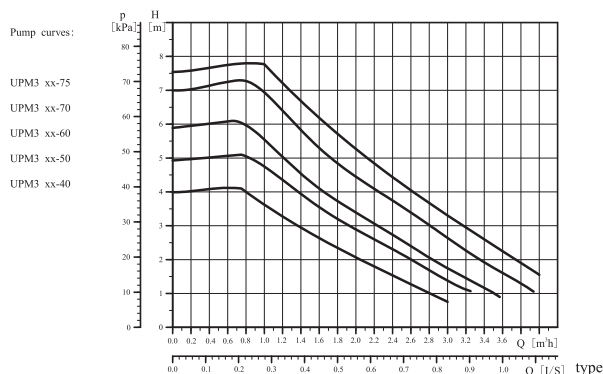


1. Introduction

1.4. Water Pump

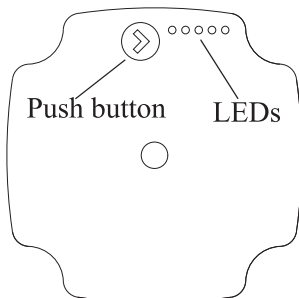
Setting the pump speed

The pump speed can be selected on the pump. The default setting is highest speed. If the water flow in the system is too high (e.g. noise of running water in the installation) the speed can be lowered.



User interface

The user interface is designed with a single push button, one red/green LED and four yellow LEDs.



User interface with one push button and five LEDs

The user interface shows:

- performance view (during operation)
 - operation status
 - alarm status
- settings view (after pressing the button).

During operation, the display shows the performance view. If you press the button, the user interface switches the view or runs in the setting selection mode.

The user interface shows:

- performance view (during operation)
 - operation status
 - alarm status
- settings view (after pressing the button).

During operation, the display shows the performance view. If you press the button, the user interface switches the view or runs in the setting selection mode.

Performance view

The performance view shows either the operation status or the alarm status.

Operation area

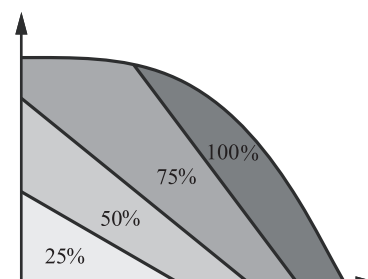


Fig. 1 Operation area according to performance load

1. Introduction

1.4. Water Pump

Operation status

When the circulator is running, LED 1 is green. The four yellow LEDs indicate the current power consumption (P1) as shown in the table below. See fig. 1. When the operation mode is active, all active LEDs are constantly on in order to differentiate this mode from the select setting mode. If the circulator is stopped by an external signal, LED 1 flashes green.

Display	Indication	Performance in % of P1 MAX
One green LED (flashing)	Standby (only externally controlled)	0
One green LED + one yellow LED	Low performance	0-25
One green LED + two yellow LED	Medium low performance	25-50
One green LED + three yellow LED	Medium high performance	50-75
One green LED + four yellow LED	High performance	75-100

Navigation

Key lock function

The purpose of the key lock function is to avoid accidental change of settings and misuse.

When the key lock function is enabled, all long key presses will be ignored. This prevents the user from entering the "select setting mode" area and allows the user to see the "show setting mode" area.

If you press the key lock for more than 10 seconds, you can toggle between enabling/disabling the key lock function. When doing so, all LEDs, except for the red LED, will flash for a second indicating that lock is toggled.



Alarm status

If the circulator has detected one or more alarms, the bi-colored LED 1 switches from green to red. When an alarm is active, the LEDs indicate the alarm type as defined in the table below. If multiple alarms are active at the same time, the LEDs only show the error with the highest priority. The priority is defined by the sequence of the table.

When there is no active alarm anymore, the user interface switches back to operation mode.

Display	Indication	Pump operation	Counter action
One red LED + one yellow LED (LED 5)	Rotor is blocked.	Trying to start again every 1.33 seconds.	Wait or block the shaft.
One red LED + one yellow LED (LED 4)	Supply voltage too low.	Only warning, pump runs.	Control the supply voltage.
One red LED + one yellow LED (LED 3)	Electrical error.	Pump is stopped because of low supply voltage or serious failure.	Control the supply voltage / Exchange the pump.

User interface control modes for UPM3 HYBRID variants

You can manage all UPM3 HYBRID variants with a single push button and a LED interface.

You can select the following operation modes with the push button.

The user interface shows the flashing LEDs in the combination which is described in the tables below.

UPM3 FLEX AS

This circulator is for either external PWM profile A signal control or speed selection.

You can define the maximum curve of the pump operation range. With PWM signal, the circulator runs at the corresponding speed. Without PWM signal, the circulator runs at maximum speed.

PWM profile A (heating)

UPM3 xx-70 [m]	LED1 red	LED2 yellow	LED3 yellow	LED4 yellow	LED5 yellow
4	•	•			
5	•	•		•	
6	•	•		•	•
7*	•	•			•

* The circulator is factory-set to start in this control mode.

1. Introduction

1.4. Water Pump

Factory presetting

The circulator starts at the factory preset.

- For standard UPM3 HYBRID, UPM3 AUTO, UPM3

AUTO L this is proportional pressure, curve 3

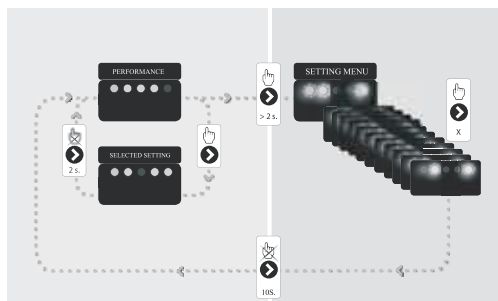
- For UPM3 FLEX AC and UPM3 FLEX AS this is PWM profile A, curve 4.

In the "select setting" mode the circulator starts at this control mode. The preset mode is marked with this symbol * in the tables below.

Setting selection

You can choose between the performance view and settings view.

If you press the button for 2 to 10 seconds, the user interface switches to "setting selection" if the user interface is unlocked. You can change the settings as they appear. The settings appear in a particular order in a closed loop. When you release the button, the user interface switches back to the performance view and the last setting is stored.

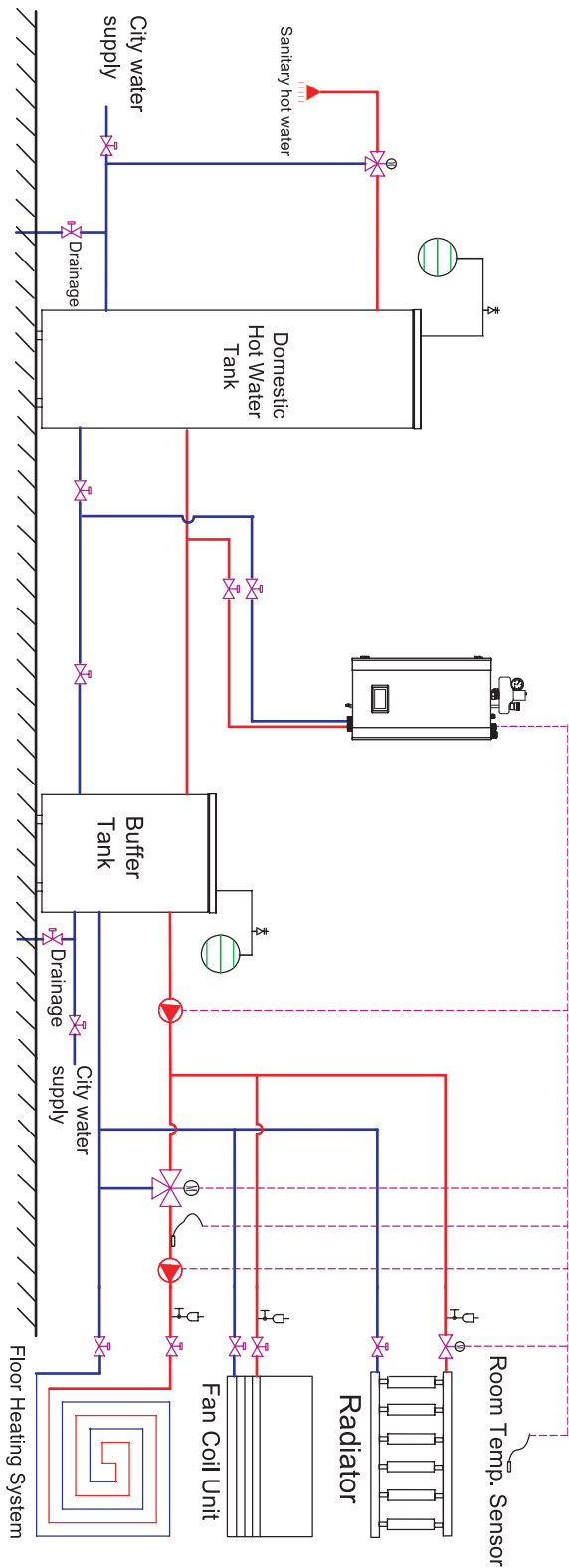


Setting selection

1. Introduction

1.5.Product Components Diagram

Below is a general system application of the heat pump. Any specific configurations should be a variation of this “master” system drawing. All suggested assembly variations are given in Chapter 3.



Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve			

Note: Dotted lines mean “able to be controlled by the Heat Pump” .

1. Introduction

1.6. Technical Specifications

Model	Outdoor unit		AW6-R32-S-V8	AW9-R32-S-V8	AW12-R32-S-V8
IP rating		IPXX	IP44	IP44	IP44
Indoor unit					
Model	Indoor unit		AWH6/12-R32-S-V8		
IP rating		IPXX	IP34		
Min/max heating capacity(1)		kW	3.5/6.5	4.3/9.2	5.5/11.6
El. heating power input min/max(1)		W	750/1410	920/2090	1100/2680
C.O.P min/max(1)		W/W	4.5/4.7	4.38/4.71	4.3/4.9
Min/max heating capacity(2)		kW	2.3/5.9	3.9/8.6	4.9/11.2
El. heating power input min/max(2)		W	909/1917	1120/2510	1401/3263
C.O.P min/max(2)		W/W	2.6/3.1	3.46/3.66	3.4/3.6
SCOP - Average climate, low temperature		W	4.72	4.72	4.71
Energy class			A+++	A+++	A+++
Min/max cooling capacity(3)		kW	6.22/7.41	8.48/9.5	7.0/9.8
El. cooling power input min/max(3)		W	1374/1806	1860/2200	1728/2510
E.E.R. min/max(3)		W/W	4.1/4.5	4.31/4.56	3.9/4.05
Min/max cooling capacity(4) (A35/W7)		kW	3.5/4.5	4.9/7.2	4.9/8.5
El. cooling power input min/max(4)		W	1330/1680	1450/2360	1350/2440
E.E.R. min/max(4)		W/W	2.5/2.74	2.8/3.1	2.6/3.5
Min/max ambient working temp. in heating mode		°C	-30~45		
Min/max ambient working temp. in cooling mode		°C	8~65		
Max flow temp. in heating mode		°C	58		
Min flow temp. in heating mode		°C	20		
Min flow temp. in cooling mode		°C	7		
Defrost upon demand			yes		
Heating cable for defrosting			yes		
Compressor pre-heat			yes		
Electronic expansion valve			yes		
Max. Operation High Pressure		bar	42		
Min. Operation Low Pressure		bar	14		
PS Hydraulic circuit		bar	3		
Min. Floor Area for installation, operation and storage		m ²	3.1		
Min. Area Pipe-work		m ²	3.1		

1. Introduction

1.6. Technical Specifications

			AW6-R32-S-V8	AW9-R32-S-V8	AW12-R32-S-V8
Model					
ErP approved circulation pump	Manufacturer		Grundfos		
	type		UPM3L K 25-75 130		
	ErP classification		EEI≤0.21-Part 3		
Compressor	Manufacturer		Mitsubishi		
	type		DC inverter (twin rotary)		
Fan	Quantity	pcs	1	1	1
	Airflow	m³/h	2500	3150	3150
	Rated power	W	35	45	45
	Blade diameter	mm	φ 496	φ 550	φ 550
	Fan rotation	Direction	counter-clockwise	counter-clockwise	counter-clockwise
Sound power level	Outdoor unit	dB (A)	52	53	52
	Indoor unit	dB (A)	44	45	45
Plate heat exchanger	Manufacturer		SWEP		
	Water press. drop	kPa	26	26	26
	Piping connection	Inch	G1"	G1"	G1"
Minimum water flow for triggering the flow switch		m³/h - l/s	0.75/0.21	0.94/0.26	1.44/0.40
Nominal water flow		m³/h	1.04	1.55	2.05
Residual current device and overvoltage protection			Required		
Power supply (grounded) Outdoor unit	Outdoor unit	V/N/Hz	230/1/50	230/1/50	230/1/50
	Fuse Outdoor unit	A	10A/C	16A/C	16A/C
Power supply (grounded) Indoor unit tank version	Indoor unit	V/N/Hz	230/1/50		
	Fuse Indoor unit	A	16A/C		
Refrigerant	type		R 32		
	charge	kg	1	1.6	1.8
	GWP (global warming potential)	GWP	GWP: 675	GWP: 675	GWP: 675
	Quantity of hydrofluorocarbons in tonnes of CO2 equivalent	t CO ₂ Equiv.	0.675	1.08	1.215
Dimensions net (L x D x H)	Outdoor unit	mm	1025x397x748	1207x412x898	1207x412x898
	Indoor unit	mm	703 × 260 × 410		
Dimensions Brutto (L x D x H) including carton box and palette	Outdoor unit	mm	1085x500x920	1270x510x1055	1270x510x1055
	Indoor unit	mm	860 × 325 × 485		
Net weight	Outdoor unit	kg	70	85	92
	Indoor unit	kg	31		
Brutto weight including carton box, added manuals, sensors and palette	Outdoor unit	kg	85	104	111
	Indoor unit	kg	36		

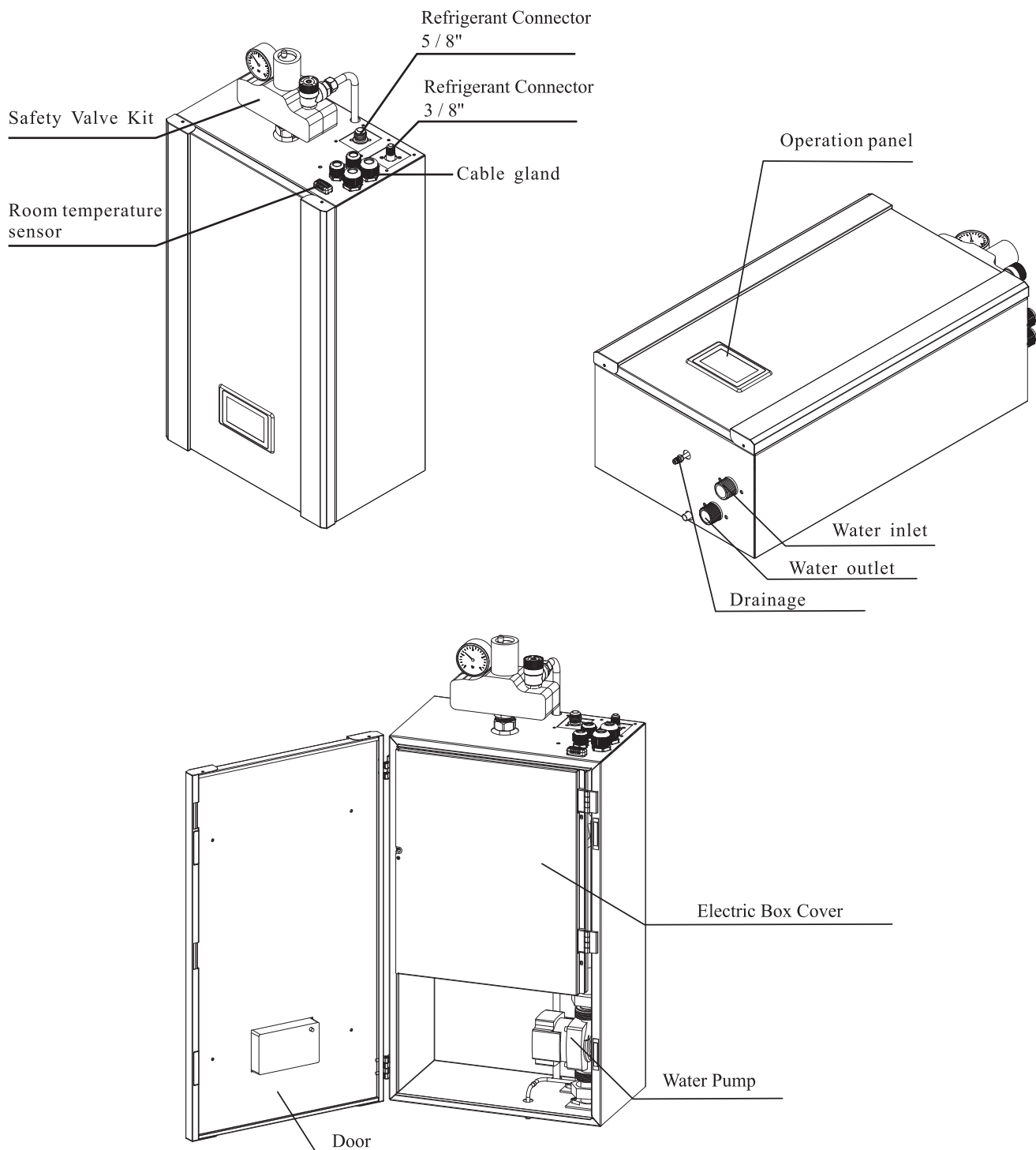
- (1) Heating condition: water inlet/outlet temperature: 30 °C/35°C, Ambient temperature: DB 7 °C /WB 6 °C
 (2) Heating condition: water inlet/outlet temperature: 40°C/45°C, Ambient temperature: DB 7 °C /WB 6 °C
 (3) Cooling condition: water inlet/outlet temperature: 23 °C/18°C, Ambient temperature: DB 35 °C /WB 24 °C
 (4) Cooling condition: water inlet/outlet temperature: 12°C/7°C, Ambient temperature: DB 35 °C /WB 24 °C

2. Overview of the Units

2.1.Functional Diagrams

Split indoor unit

AWH6/12-R32-S-V8

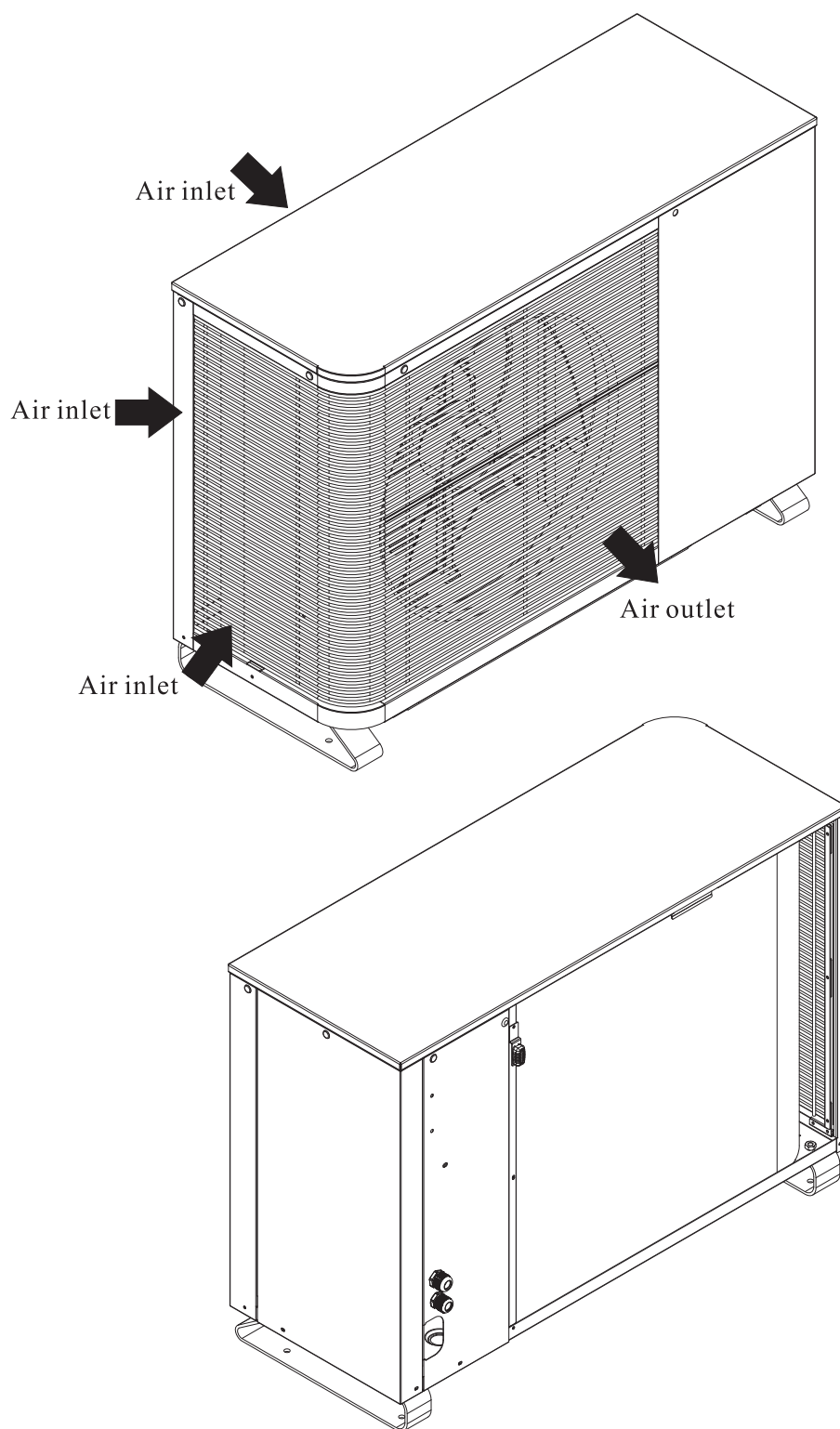


2. Overview of the Units

2.1.Functional Diagrams

Split outdoor unit

AW6/9/12-R32-S-V8



2. Overview of the Units

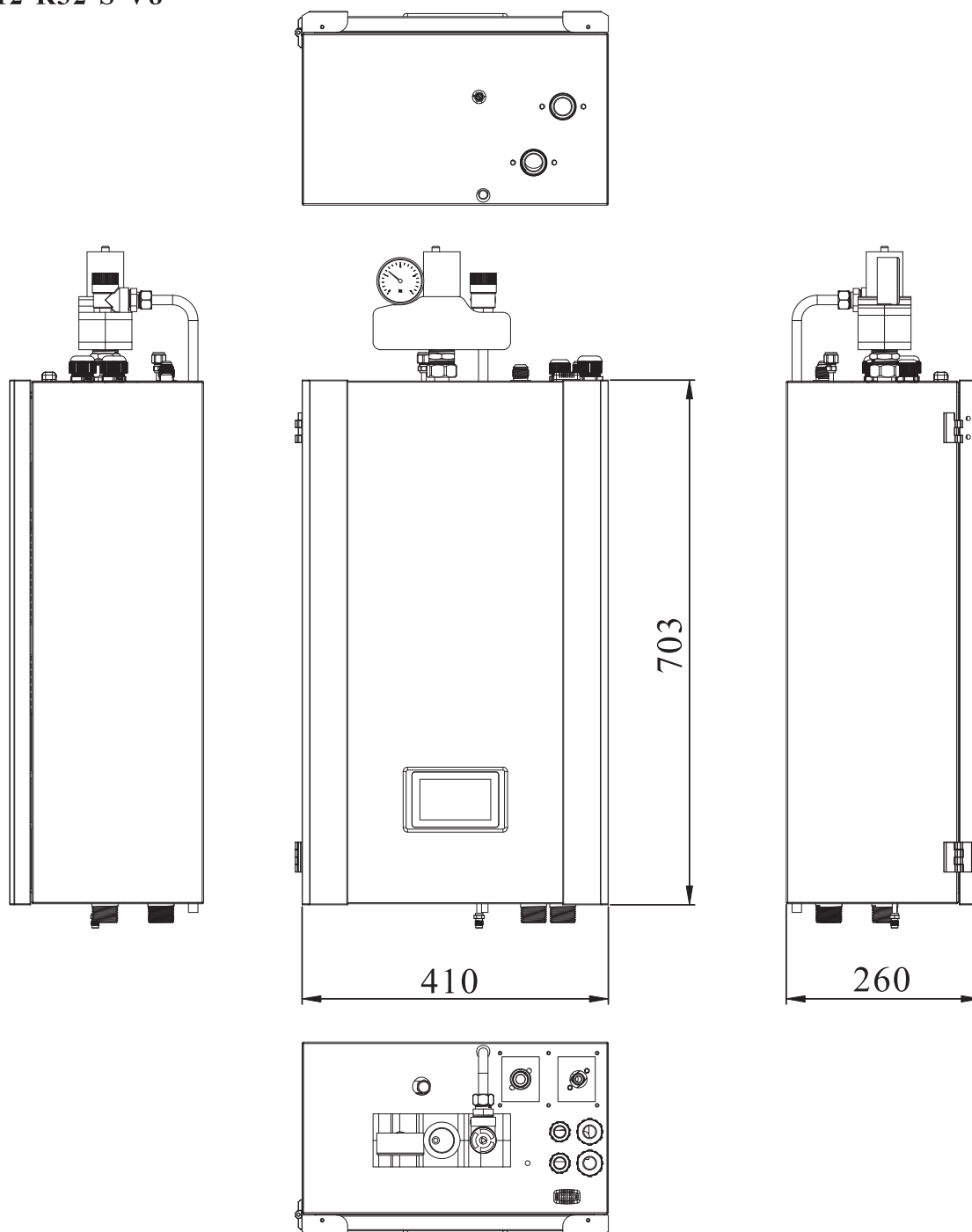
2.2.Outlines and Dimensions

Outlines and dimensions

Split indoor unit

AWH6/12-R32-S-V8

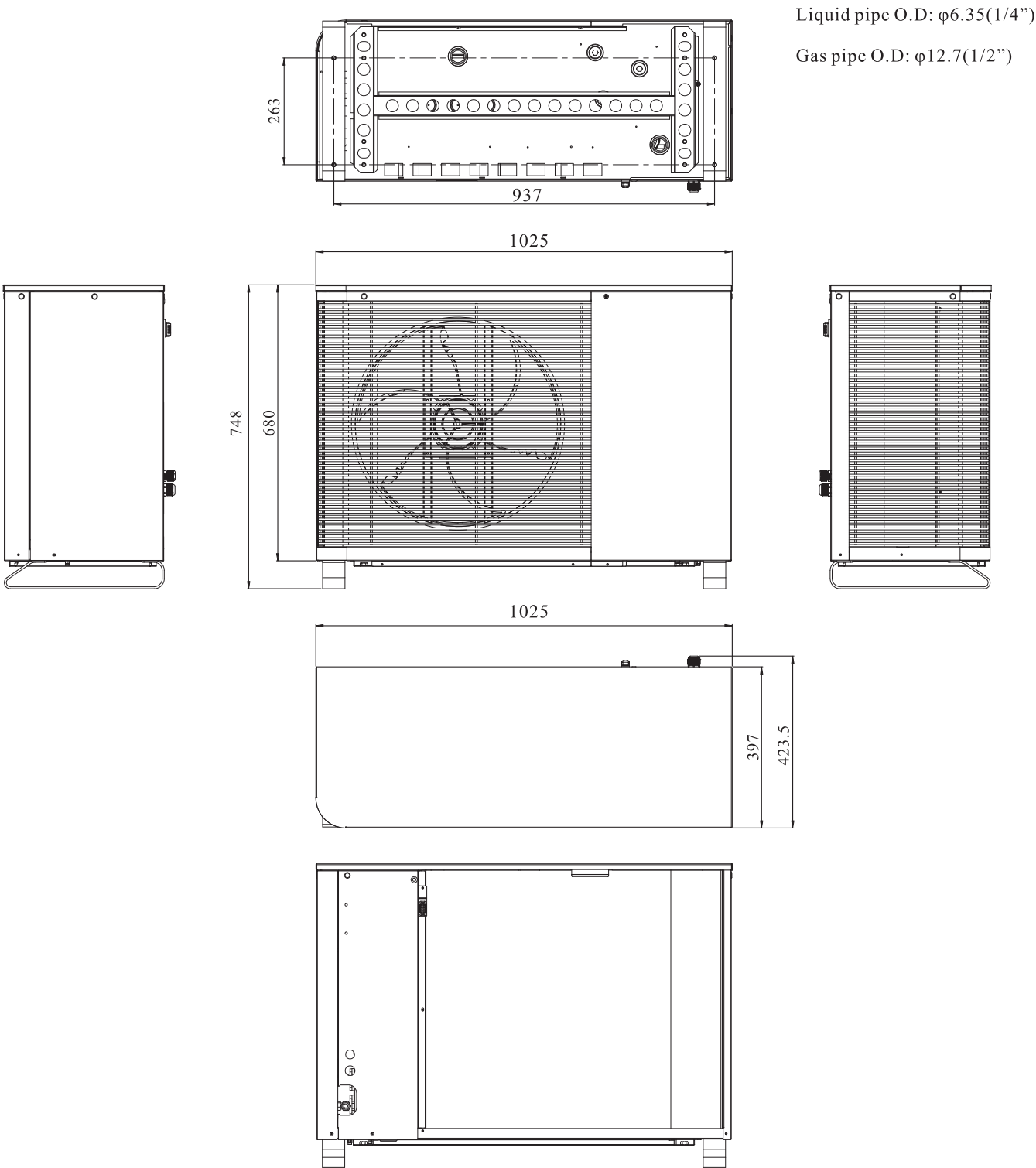
Unit:mm



2. Overview of the Units

2.2.Outlines and Dimensions

Split outdoor unit
AW6-R32-S-V8



2. Overview of the Units

2.2.Outlines and Dimensions

Split outdoor unit

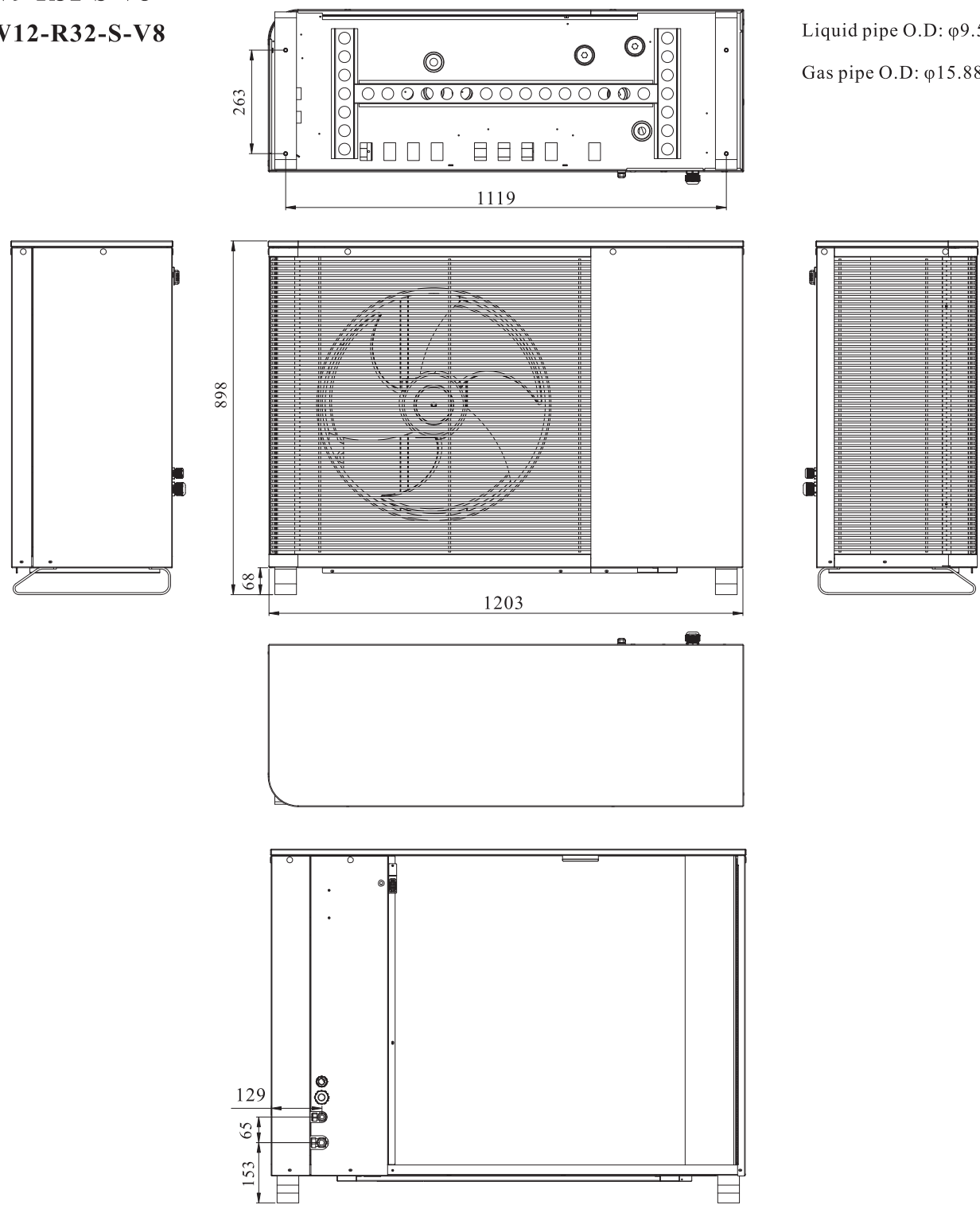
Unit:mm

AW9-R32-S-V8

AW12-R32-S-V8

Liquid pipe O.D: $\phi 9.52(3/8'')$

Gas pipe O.D: $\phi 15.88(5/8'')$

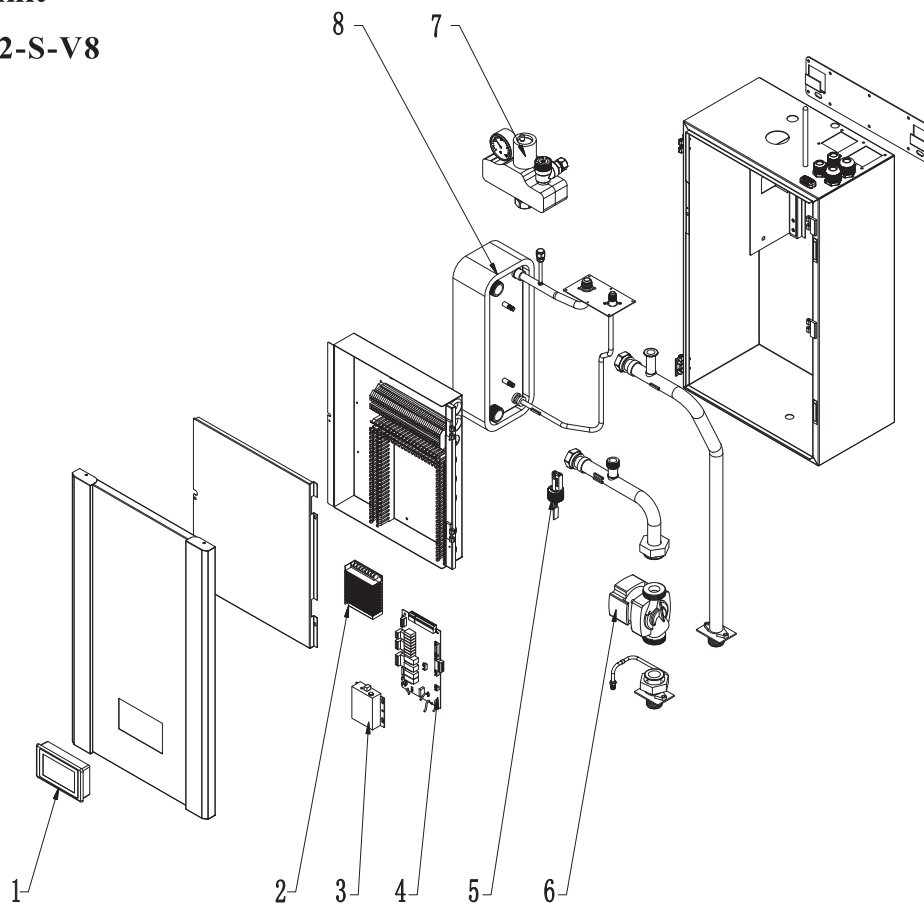


2. Overview of the Units

2.3. Exploded view

Split indoor unit

AWH6/12-R32-S-V8



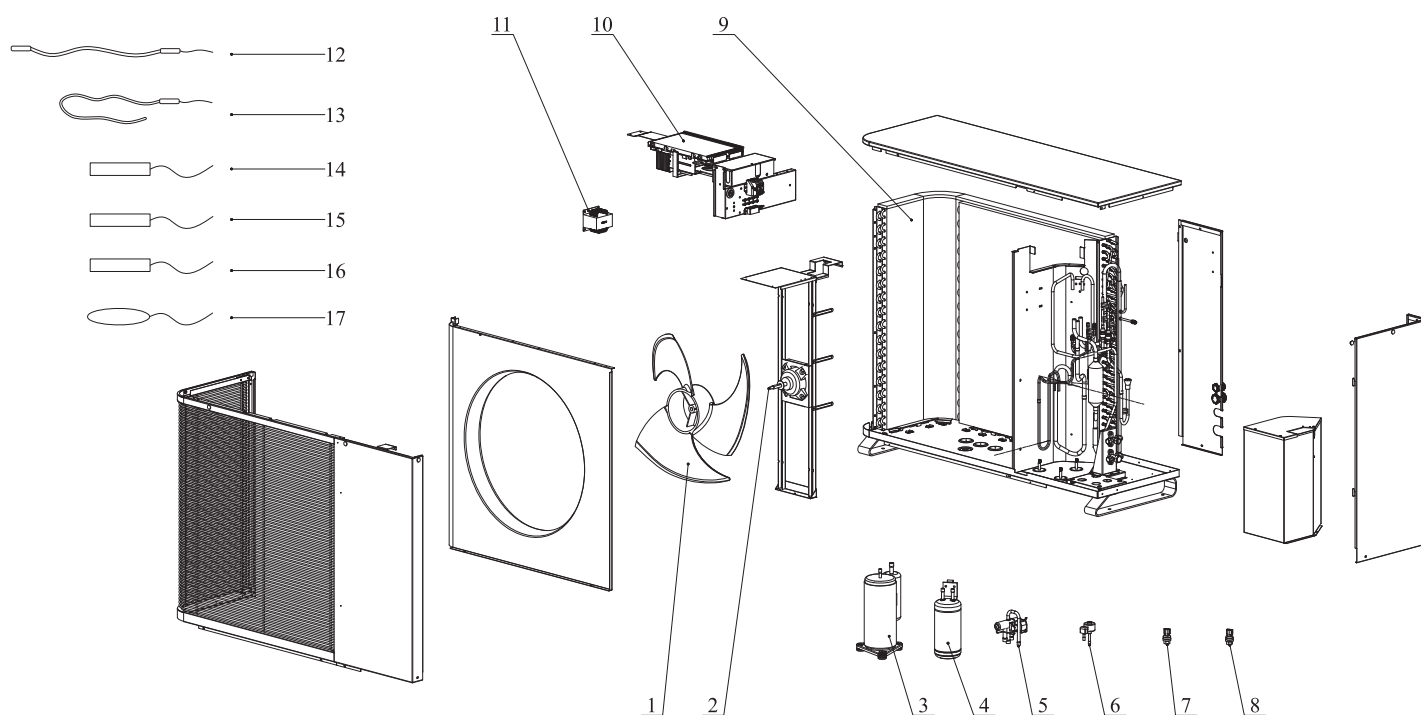
NO	Name
1	Operation panel
2	Switching power supply
3	WIFI module
4	Indoor PCB
5	Flow switch
6	Water pump
7	Safety valve kit
8	Plate heat exchanger

2. Overview of the Units

2.3. Exploded view

Split outdoor unit

AW6/9/12-R32-S-V8



NO	Name	NO	Name
1	Fan	8	Low pressor sensor
2	Fan motor	9	Evaporater
3	Compressor	10	Main PCB
4	Liquid receiver	11	Reactor
5	Four-way valve	12	Bottom plate heater
	Four-way valve coil	13	Compressor heater
6	EEV	14	Discharge temp. sensor
	EEV coil	15-17	Suction/Coil/Ambient temp. sensor
7	High pressor sensor		

Locate the Configuration that Meets Your Needs

3. Assembly Configurations - Flowchart

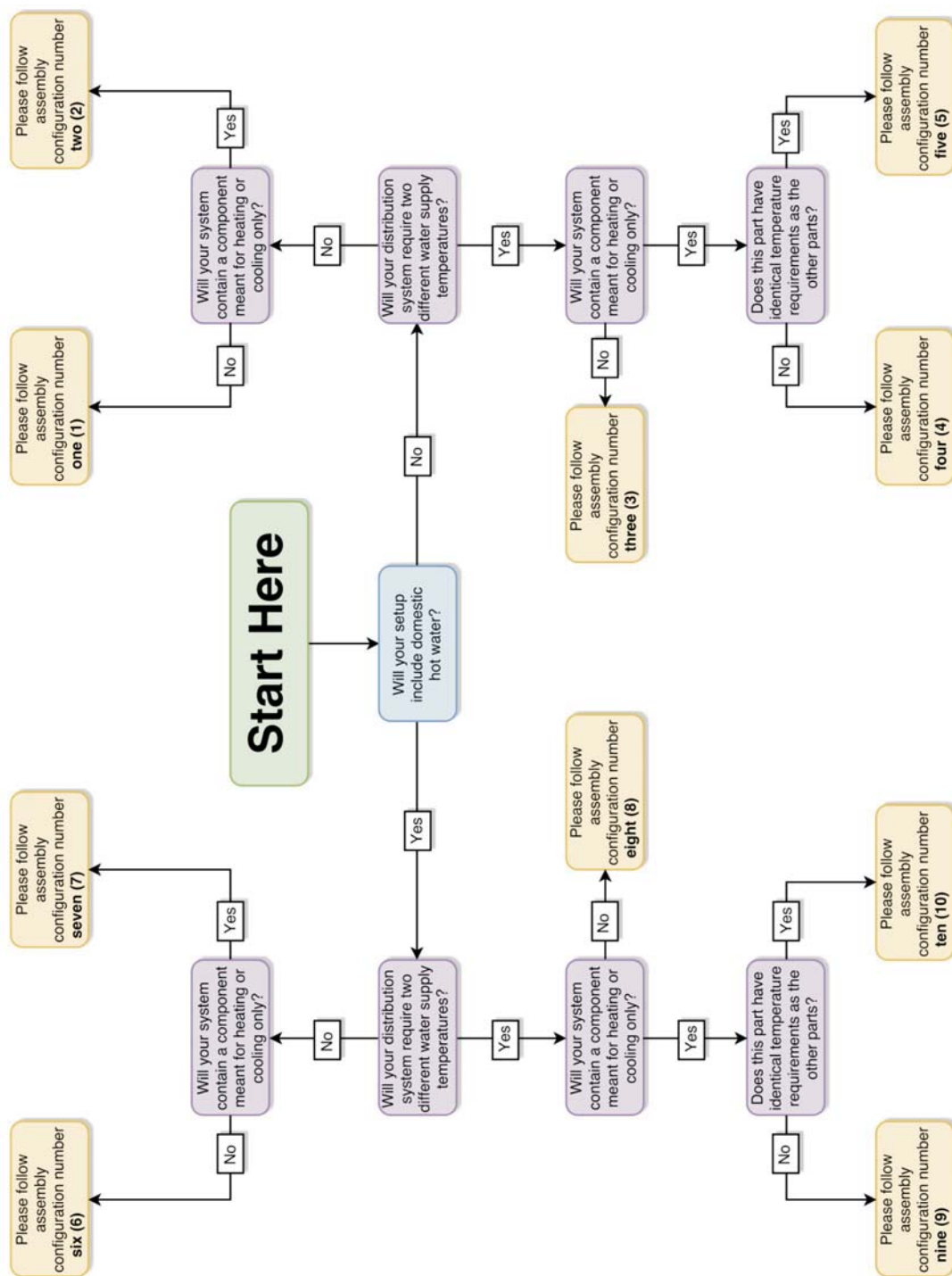
Follow the flowchart on the right in order to locate which of the assembly configuration matches the needs of the end user, each of which contains specific assembly and wiring diagrams, with software instructions.

Beginning from the green “Start Here” bubble, follow the appropriate arrows to each question, which are dependent on the needs of the user.

The corresponding assembly instructions will be found by turning to the page number in the end bubble.

Note: *The instructions in this section are meant to achieve the minimum requirements for successful system operation only.*










For more in-depth settings explanations, please refer to the user's manual.



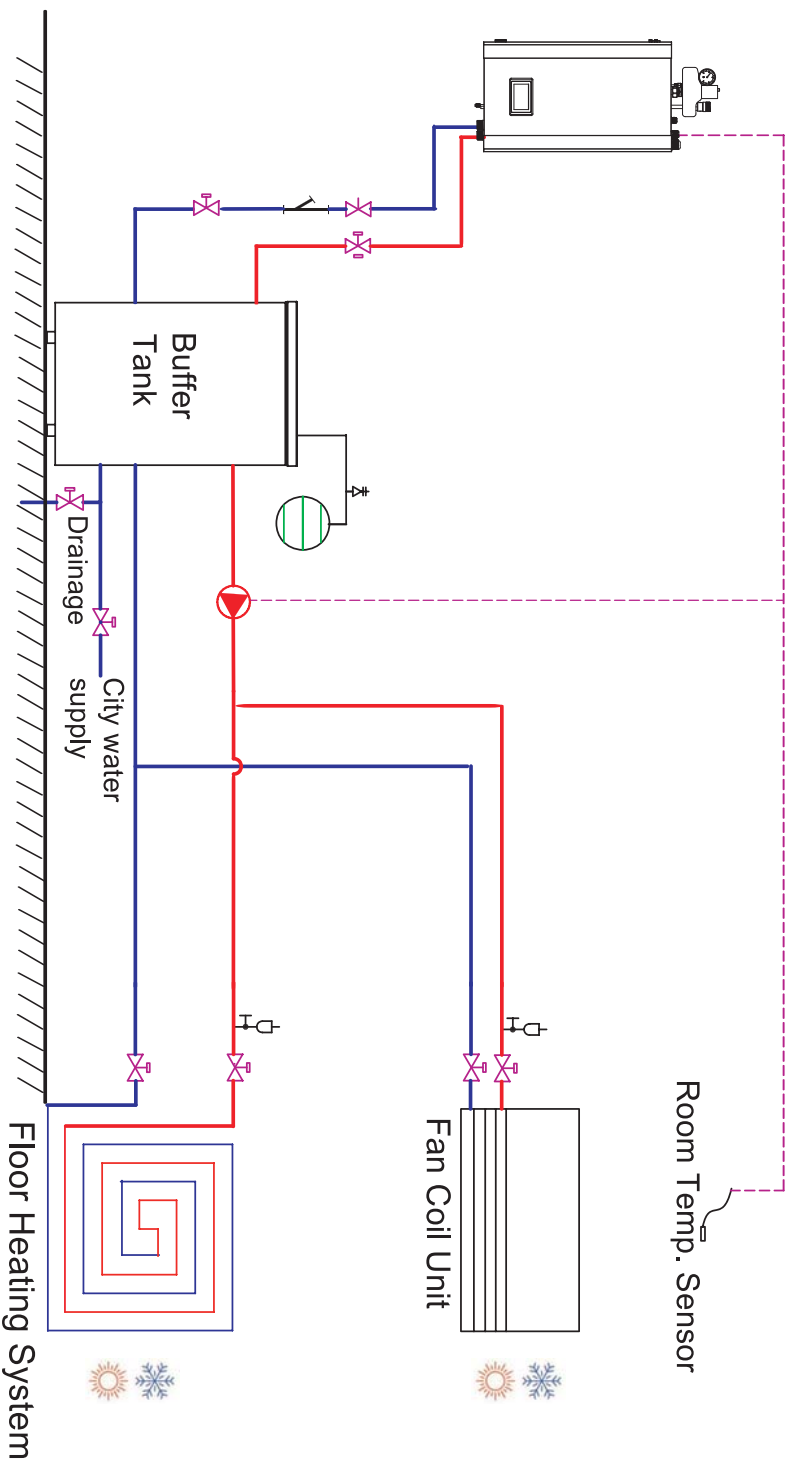
3. Assembly Configurations – Drawing 1

Please ensure that the configuration matches the assembly drawing depicted on the right for a one temperature zone without domestic hot water setup.

Note: Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve		Note: Dotted lines mean "able to be controlled by the Heat	

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

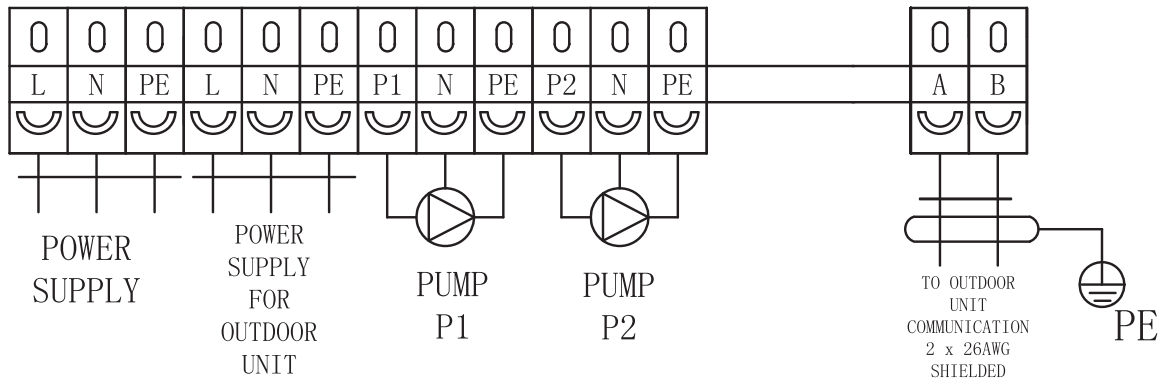


One Temperature Zone, without DHW

3. Assembly Configurations – Drawing 1

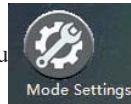
Assembly 1: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

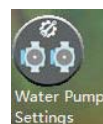
Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under












Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

3. Assembly Configurations – Drawing 2

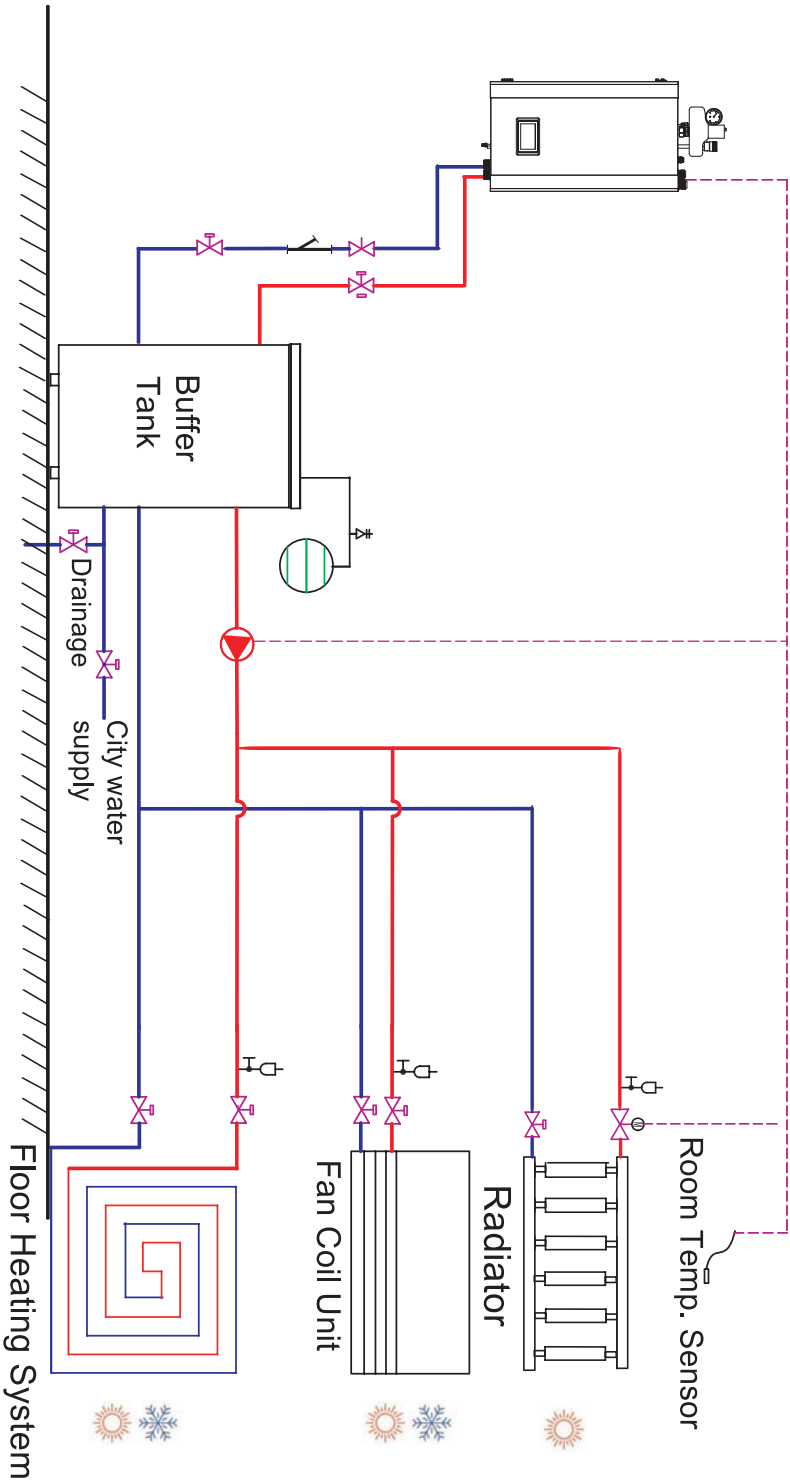
Please ensure that the configuration matches the assembly drawing depicted on the right for a one temperature zone without domestic hot water setup, that includes a component circuit capable of heating or cooling only, through the use of a two-way motorized valve.

Note: For the cooling-only or heating-only circuit, a motorized two-way valve can be connected to the unit, to cut the water supply during heating or cooling operation.

Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve		Note: Dotted lines mean "able to be controlled by the Heat Pump".	

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

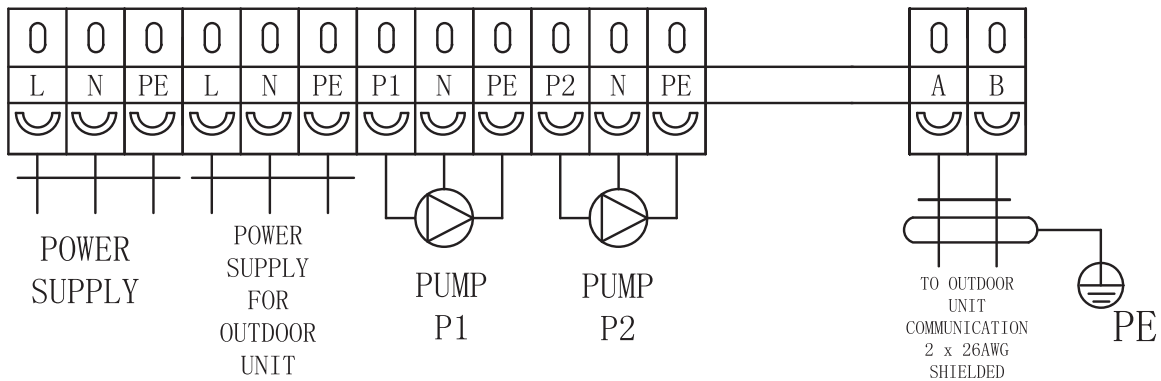


One Temperature Zone, without DHW, with a heating-only (or cooling-only) circuit, by usage of a motorized 2-way valve

3. Assembly Configurations – Drawing 2

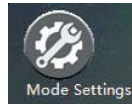
Assembly 2: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

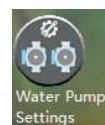
Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under

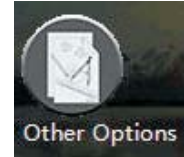


Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

3. Assembly Configurations – Drawing 2

Software: Basic Settings (continued)

4. The location of the configuration for heating-only or cooling-only system is under



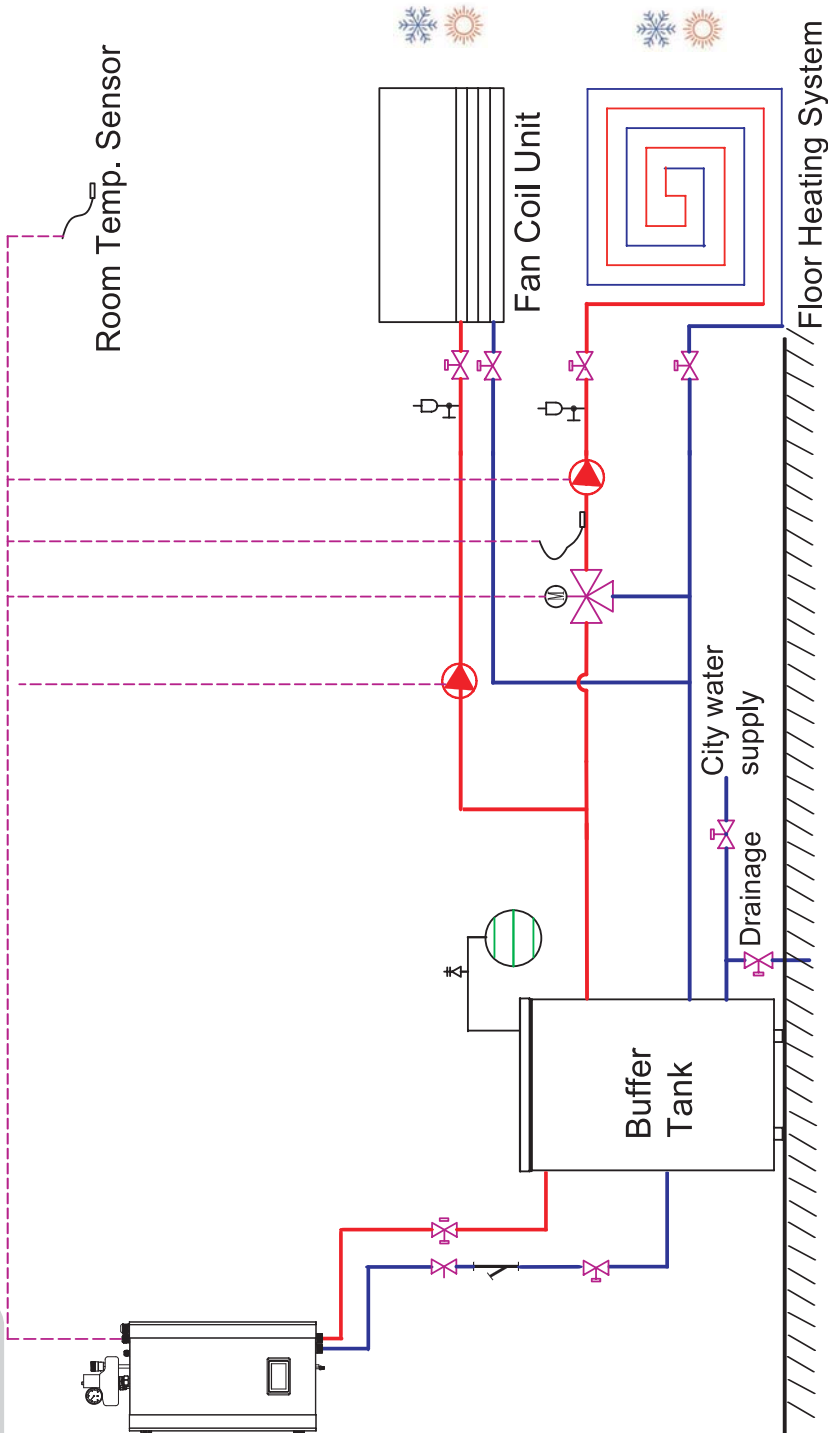
Mode Switch during Defrosting	<input type="checkbox"/>
Mode Signal Output	Heating

3. Assembly Configurations – Drawing 3

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

Name	Symbol	Name	Symbol
Temp.Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve			

Note:Dotted lines mean "able to be controlled by the Heat Pump"



Two Temperature Zones ,without DHW

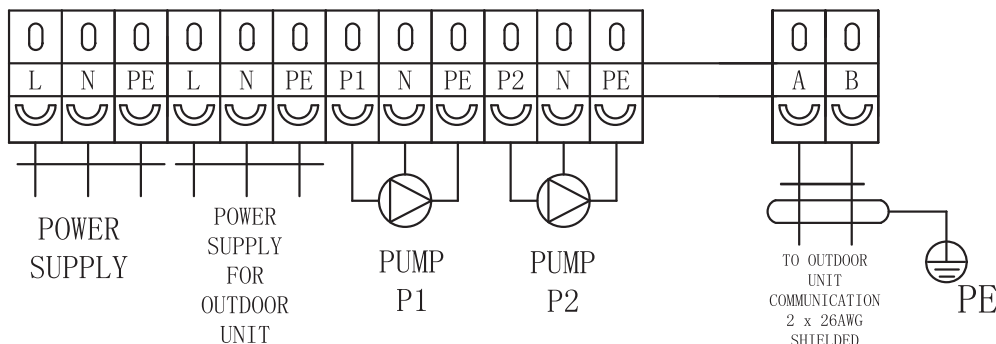
Please ensure that the configuration matches the assembly drawing depicted on the right for a two temperature zone without domestic hot water setup.

Note: Refer to the next page for wiring and software operation instructions.

3. Assembly Configurations – Drawing 3

Assembly 3: Wiring Diagram

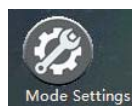
To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refer to the appendix A (on page 78-79) of this manual for more information.

Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

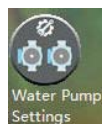
Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under



Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

3. Assembly Configurations – Drawing 3

Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:

P2 for Heating Operation ☒

P2 for Cooling Operation ☐



4. Temperature configuration options for Heating/Cooling circuit 2 are found under
Please activate entire Heating/Cooling circuit 2 setting

Heatingcooling Circuit 2 ☒



Dependent on whether cooling is needed

H. Configuring the set water heating temperatures:

H.1.Setting a heating curve:

Heating Curve ☒

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve ☐

Set Temp. for Heating (without heating curve) 35°C

C. Configuring the set water cooling temperature (if applicable):

Set temp. For Cooling 24°C



4.1.Activate the mixing valve to manage the second circuit:

Mixing Valve ☒










Note: This pair of settings will interpret “Heating/Cooling Circuit 2 as the low demand distribution system, requiring a lower set temperature for heating and higher set temperature for cooling.

3. Assembly Configurations – Drawing 4

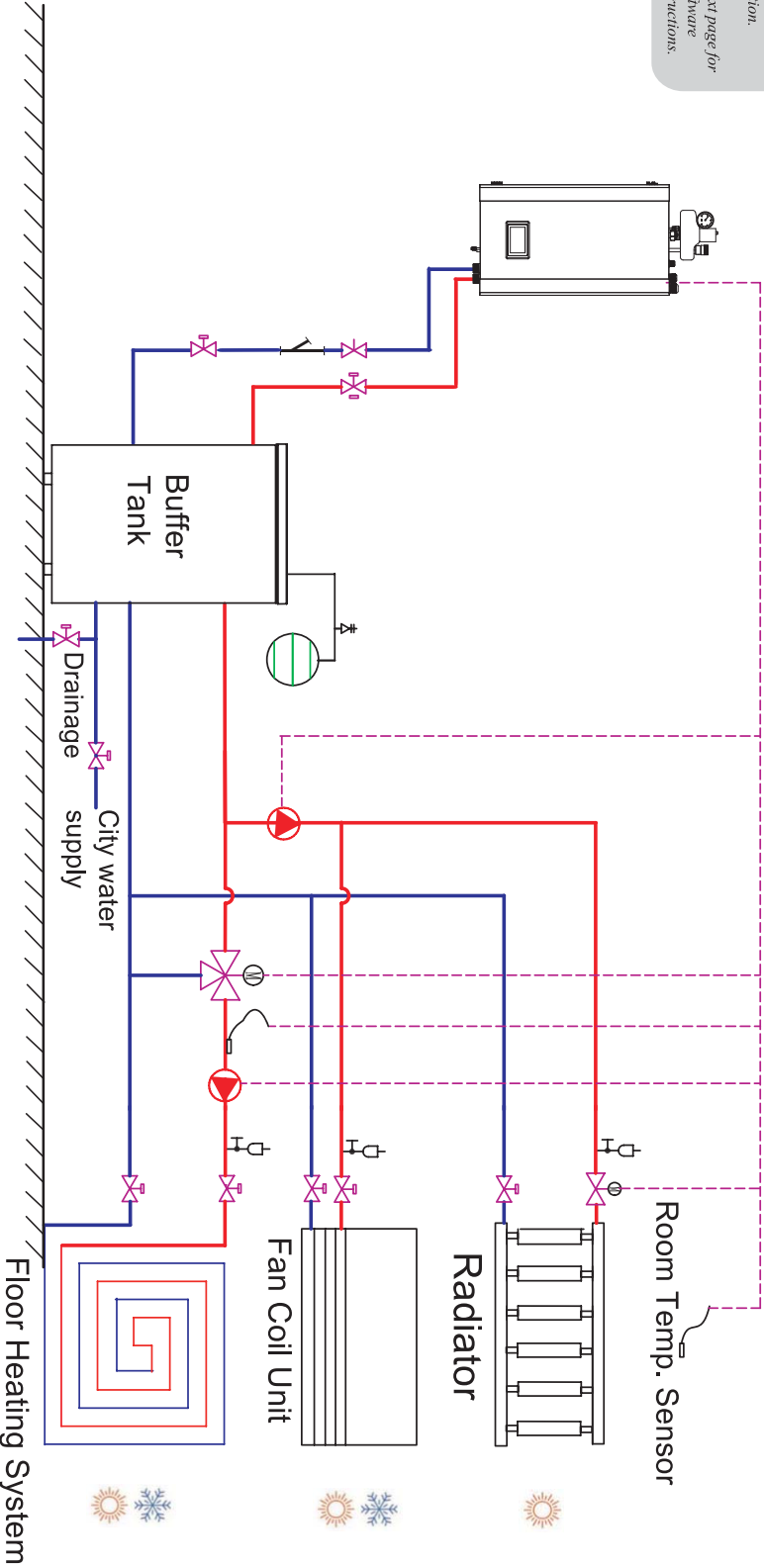
Please ensure that the configuration matches the assembly drawing depicted on the right for a two temperature zone without domestic hot water setup, that includes a component circuit capable of heating or cooling only through the use of a two-way motorized valve.

Note: For the cooling-only or heating-only circuit, a motorized two-way valve can be connected to the unit, to cut the water supply during heating or cooling operation.

Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve		Note: Dotted lines mean "able to be controlled by the Heat Pump".	

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

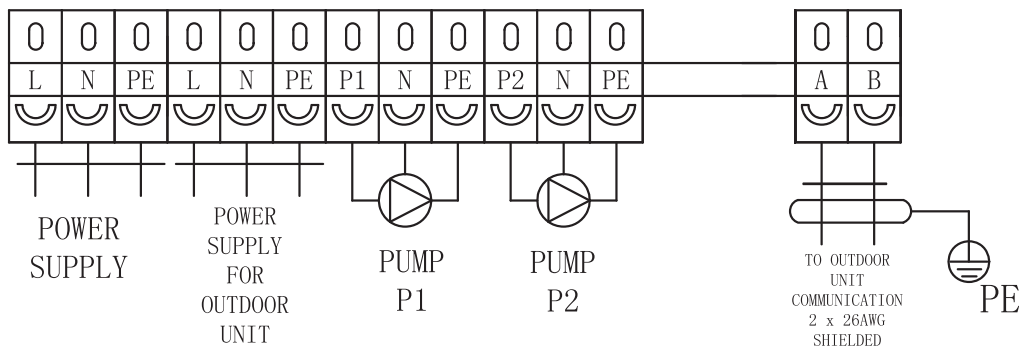


Two Temperature Zones , without DHW, with a heating-only (or cooling-only) circuit, by usage of a motorized 2-way valve

3. Assembly Configurations – Drawing 4

Assembly 4: Wiring Diagram

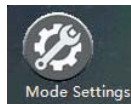
To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refer to the appendix A (on page 78-79) of this manual for more information.

Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under



Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

3. Assembly Configurations – Drawing 4

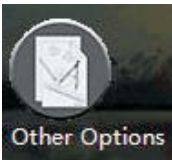
Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:

P2 for Heating Operation ☒

P2 for Cooling Operation ☐

4. The location of the configuration for heating-only or cooling-only system is under



Mode Switch during Defrosting ☐

Mode Signal Output Heating

5. Temperature configuration options for Heating/Cooling circuit 2 are found under



H. Configuring the set water heating temperatures:

H.1.Setting a heating curve:

Heating Curve ☒

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve ☐

Set Temp. for Heating (without heating curve) 35°C

C. Configuring the set water cooling temperature (if applicable):

Set temp. For Cooling 24°C

5.1. Activate the mixing valve to manage the second circuit:

Mixing Valve ☒

Note: This pair of settings will interpret “Heating/Cooling Circuit 2 as the low demand distribution system,requiring a lower set temperature for heating and higher set temperature for cooling.

Dependent on whether cooling is needed

3. Assembly Configurations – Drawing 5

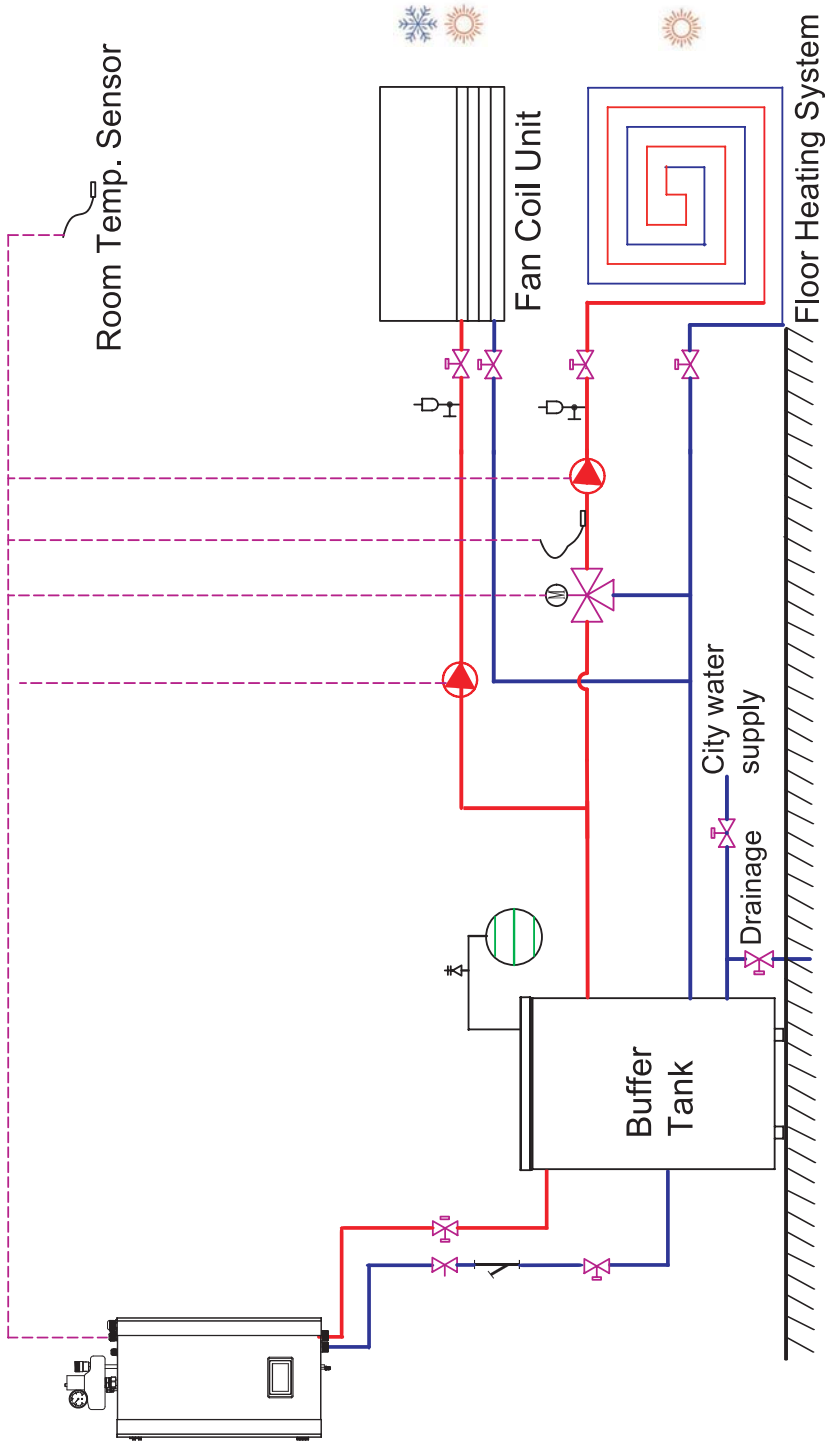
Please ensure that the configuration matches the assembly drawing depicted on the right for a two temperature zone without domestic hot water setup, that utilizes the secondary pump for a heating-only operation.

Note: For the heating-only circuit, a motorized two-way valve can be connected to the unit, to cut the water supply during heating operation.

Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve			

Note: Dotted lines mean "able to be controlled by the Heat Pump"



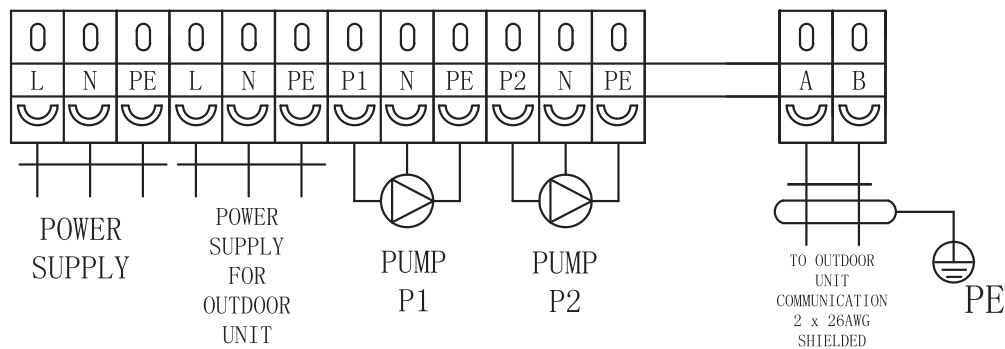
Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

Two Temperature Zones , without DHW, with a heating-only circuit, enabled by setting the secondary pump to heating-only

3. Assembly Configurations – Drawing 5

Assembly 5: Wiring Diagram

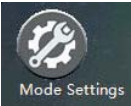
To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refers to the appendix A (on page 78-79) of this manual for more information.

Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

3. Locate and activate the buffer tank and appropriate pumps under



Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

If cooling function is desired, ensure these sections are configured.

3. Assembly Configurations – Drawing 5

Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:

P2 for Heating Operation ☒

4. Temperature configuration options for Heating/Cooling circuit 2 are found under

H. Configuring the set water heating temperatures:



H.1.Setting a heating curve:

Heating Curve ☒

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp .4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve ☐

Set Temp. for Heating (without heating curve) 35°C

C. Configuring the set water cooling temperature (if applicable):

Set temp. For Cooling 24°C

4.1. Activate the mixing valve to manage the second circuit:










Mixing Valve ☒

Note: This pair of settings will interpret “Heating/Cooling Circuit 2 as the low demand distribution system,requiring a lower set temperature for heating and higher set temperature for cooling.

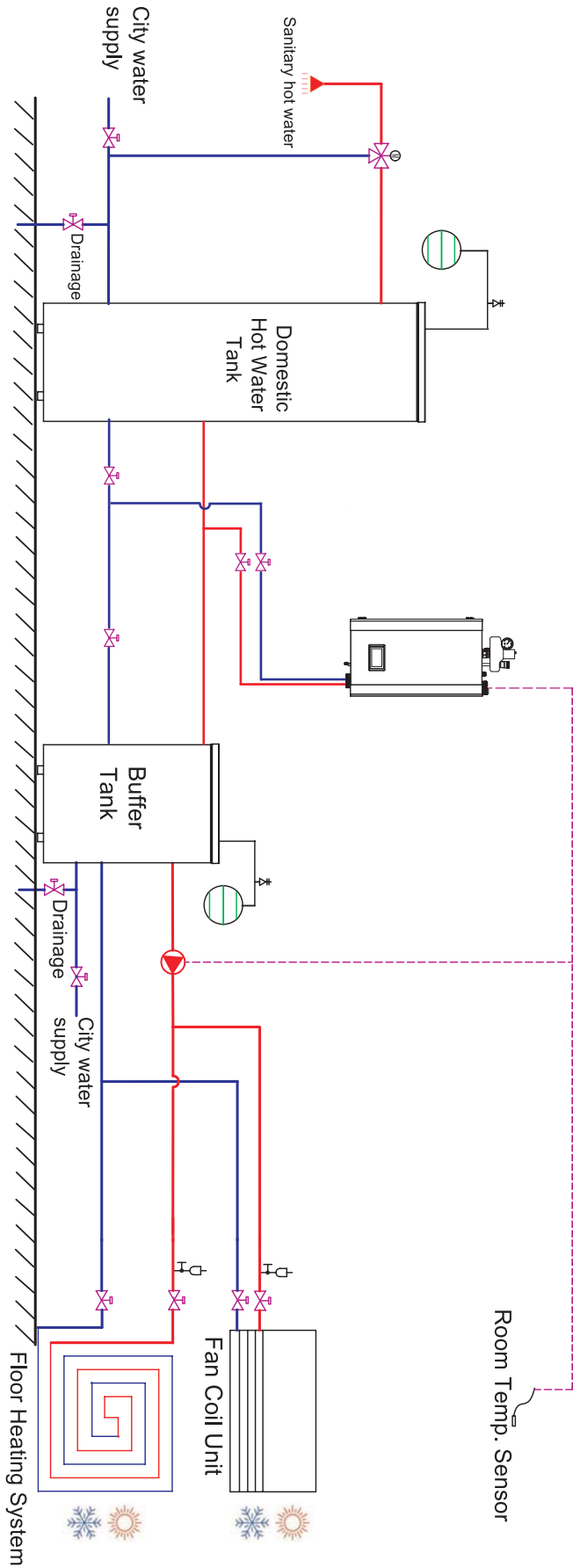
3. Assembly Configurations – Drawing 6

Please ensure that the configuration matches the assembly drawing depicted on the right for a one temperature zone setup that includes domestic hot water.

Note: Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve		Note: Dotted lines mean "able to be controlled by the Heat Pump". distribution systems.	

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate

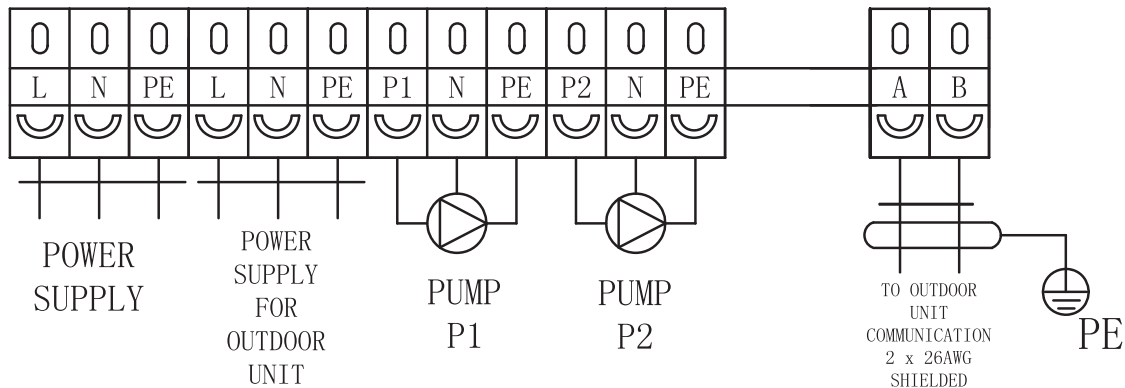


One Temperature Zone, with DHW

3. Assembly Configurations – Drawing 6

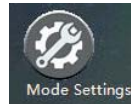
Assembly 6: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under

H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

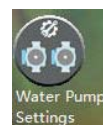
C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under

Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>



3. Assembly Configurations – Drawing 6

Software: Basic Settings (continued)

4. Double-check to ensure that the Domestic Hot Water option is enabled under



5. Configure the desired setpoint for water temperature (default set to 50°C):



3. Assembly Configurations – Drawing 7

Please ensure that the configuration matches the assembly drawing depicted on the right for a one temperature zone setup that includes domestic hot water; that also includes a component circuit capable of heating or cooling only, through the use of a two-way motorized valve.

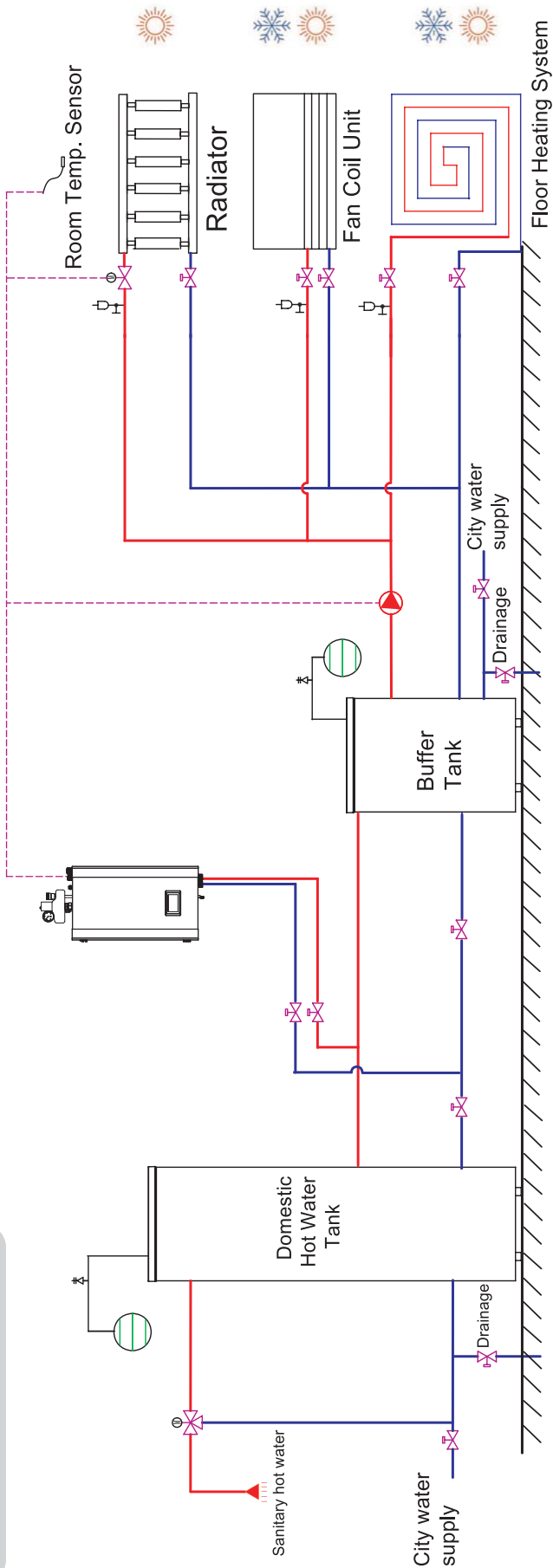
Note: For the cooling-only or heating-only circuit, a motorized two-way valve can be connected to the unit, to cut the water supply during heating or cooling operation.

Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve			

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

Note: Dotted lines mean "able to be controlled by the Heat Pump".

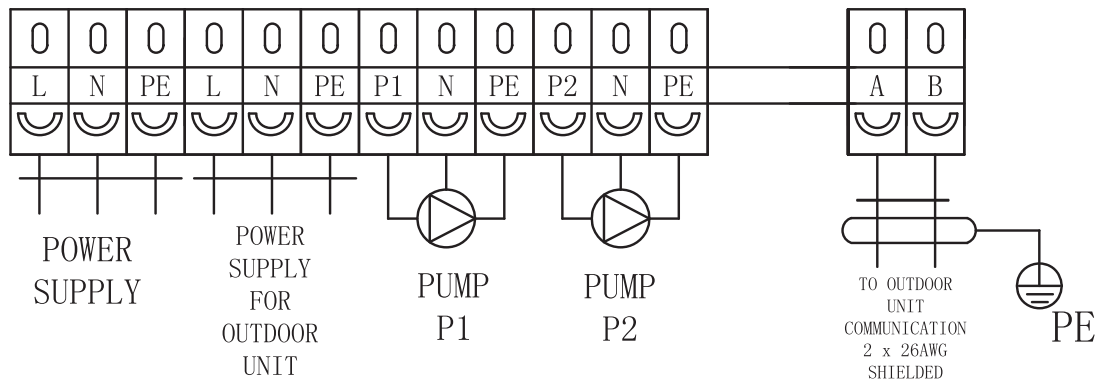


One Temperature Zone ,with DHW, with a heating-only (or cooling-only) circuit, by usage of a motorized 2-way valve

3. Assembly Configurations – Drawing 7

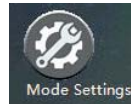
Assembly 7: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



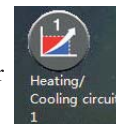
Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

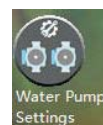
Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under

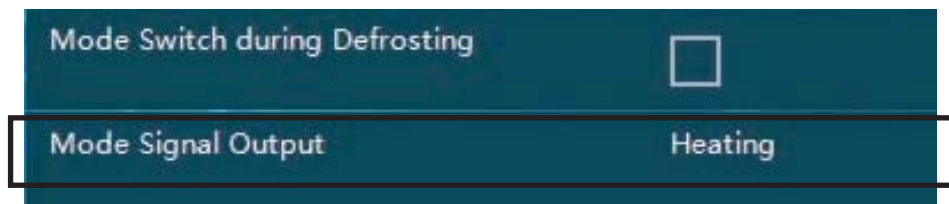
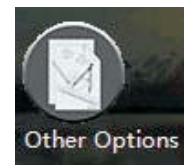


Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

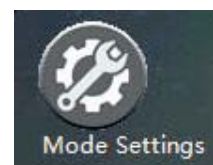
3. Assembly Configurations – Drawing 7

Software: Basic Settings (continued)

4. The location of the configuration for heating-only or cooling-only system is under



5. Double-check to ensure that the Domestic Hot Water option is enabled under












6. Configure the desired setpoint for water temperature (default set to 50°C):



3. Assembly Configurations – Drawing 8

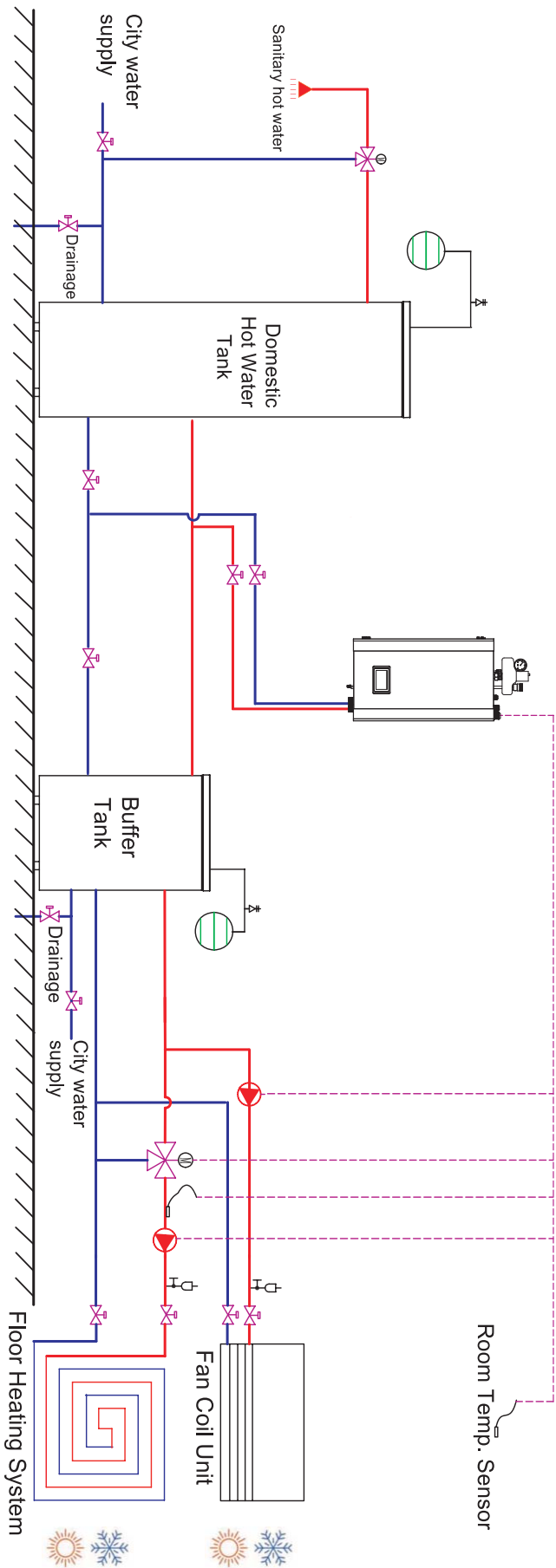
Please ensure that the configuration matches the assembly drawing depicted on the right for a two temperature zone setup that includes domestic hot water.

Note: Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp.Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve			

Note:Dotted lines mean "able to be controlled by the Heat Pump".

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

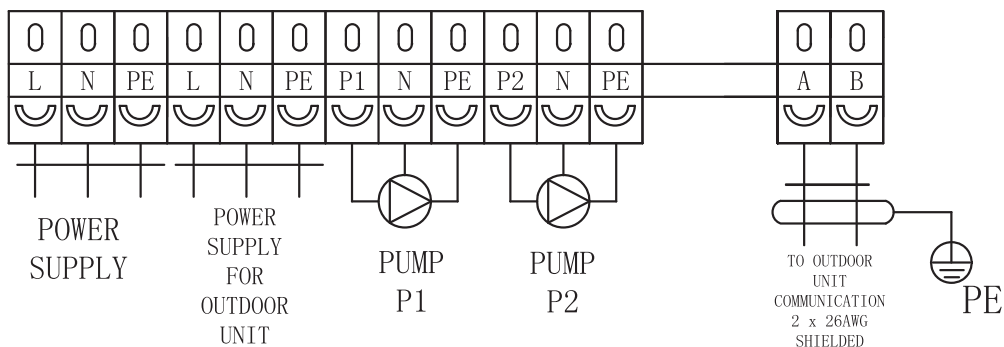


Two Temperature Zone ,with DHW

3. Assembly Configurations – Drawing 8

Assembly 8: Wiring Diagram

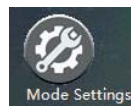
To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refers to the appendix A (on page 78-79) of this manual for more information.

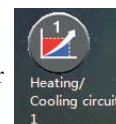
Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H.Configuring the set water heating temperatures:

H.1.Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

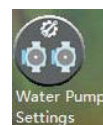
Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C.Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under



Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

3. Assembly Configurations – Drawing 8

Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:

P2 for Heating Operation ☒

P2 for Cooling Operation ☐

4. Temperature configuration options for Heating/Cooling circuit 2 are found under

H. configuring the set water heating temperatures:



H.1. Setting a heating curve:

Heating Curve ☒

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve ☐

Set Temp. for Heating (without heating curve) 35°C

C. Configuring the set water cooling temperature (if applicable):

Set temp. For Cooling 24°C

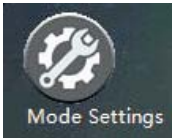
4.1. Activate the mixing valve to manage the second circuit:

Mixing Valve ☒

Note: This pair of settings will interpret “Heating/Cooling Circuit 2 as the low demand distribution system, requiring a lower set temperature for heating and higher set temperature for cooling.

5. Double-check to ensure that the Domestic Hot Water option is enabled under

Sanitary Hot Water ☒



6. Configure the desired setpoint for water temperature (default set to 50°C):

Setpoint DHW 50°C










Dependent on whether cooling is needed

3. Assembly Configurations – Drawing 9

Please ensure that the configuration matches the assembly drawing depicted on the right for a two temperature zone setup that includes domestic hot water, also that includes a component circuit capable of heating or cooling only, through the use of a two-way motorized valve.

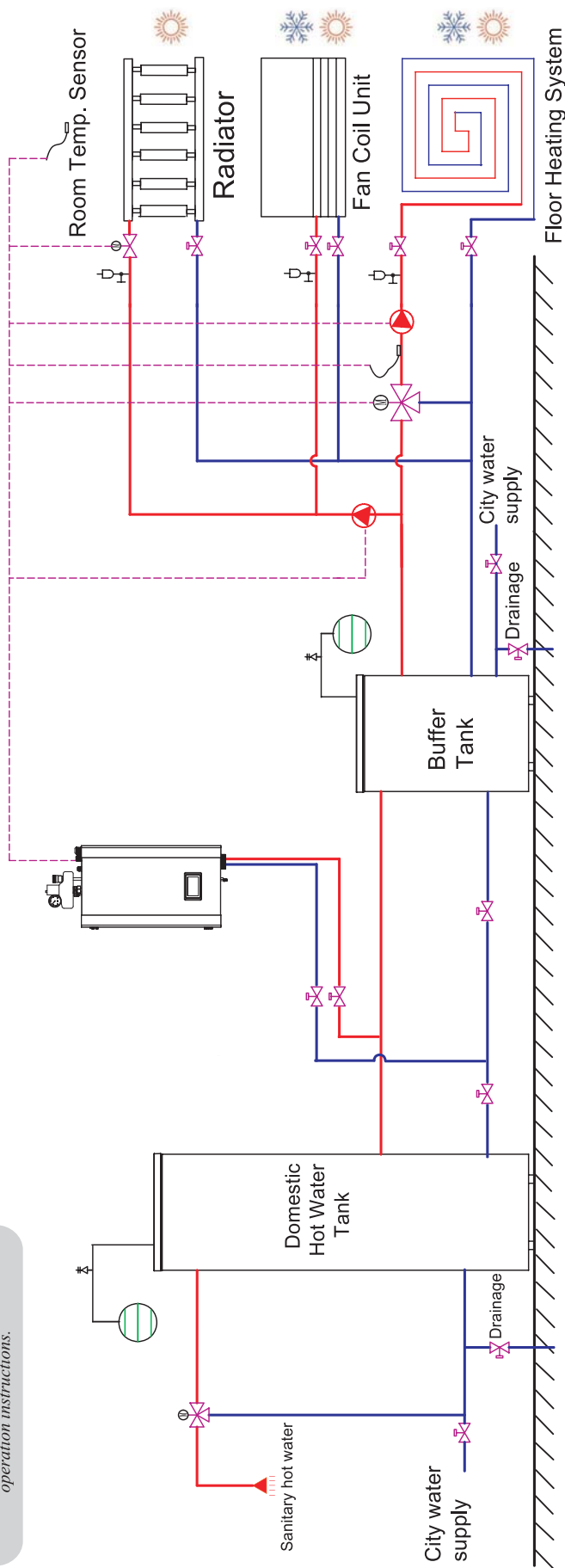
Note: For the cooling-only or heating-only circuit, a motorized two-way valve can be connected to the unit, to cut the water supply during heating or cooling operation.

Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve			

Note: Dotted lines mean "able to be controlled by the Heat Pump"

Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

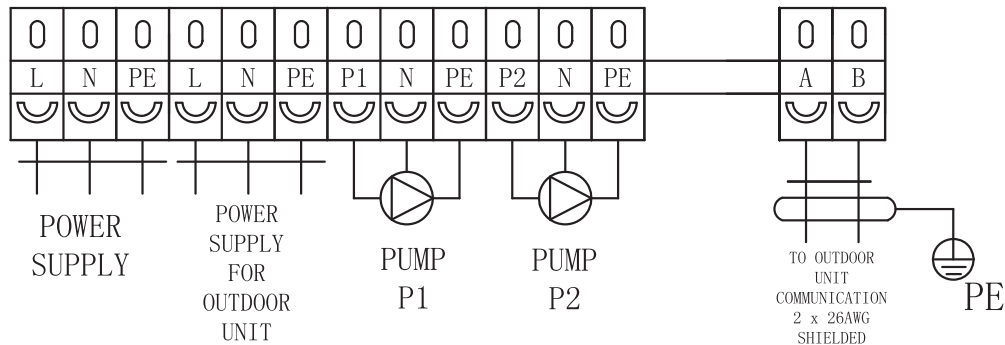


Two Temperature Zones , without DHW, with a heating-only (or cooling-only) circuit, by usage of a motorized 2-way valve

3. Assembly Configurations – Drawing 9

Assembly 9: Wiring Diagram

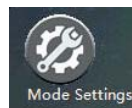
To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refer to the appendix A (on page 78-79) of this manual for more information.

Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

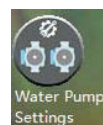
Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under



Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

3. Assembly Configurations – Drawing 9

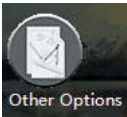
Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:

P2 for Heating Operation ☒

P2 for Cooling Operation ☐

4. The location of the configuration for heating-only or cooling-only system is under



Mode Switch during Defrosting ☐

Mode Signal Output Heating



5. Temperature configuration options for Heating/Cooling circuit 2 are found under H. configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve ☒

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve ☐

Set Temp. for Heating (without heating curve) 35°C

C. Configuring the set water cooling temperature (if applicable):

Set temp. For Cooling 24°C

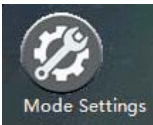
5.1. Activate the mixing valve to manage the second circuit:

Mixing Valve ☒

Note: This pair of settings will interpret “Heating/Cooling Circuit 2 as the low demand distribution system, requiring a lower set temperature for heating and higher set temperature for cooling.

6. Double-check to ensure that the Domestic Hot Water option is enabled under

Sanitary Hot Water ☒



7. Configure the desired setpoint for water temperature (default set to 50°C):

Setpoint DHW 50°C










Dependent on whether cooling is needed

3. Assembly Configurations – Drawing 10

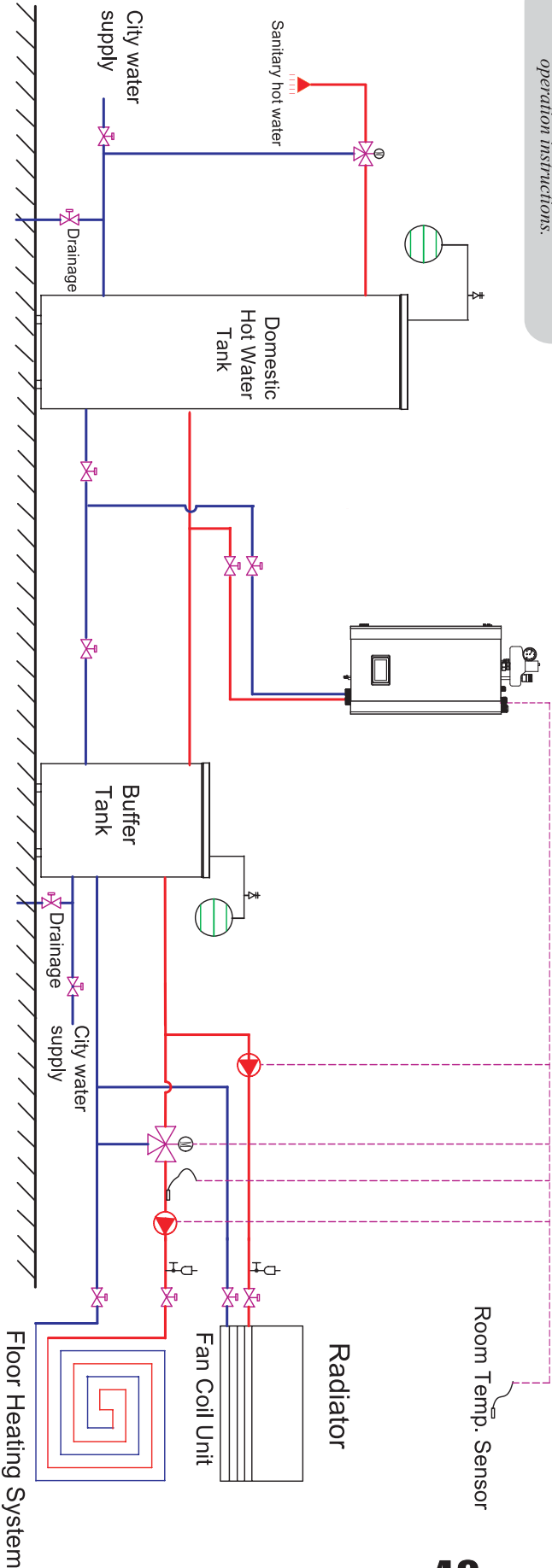
Please ensure that the configuration matches the assembly drawing depicted on the right for a two temperature zone setup that includes domestic hot water, also that utilizes the secondary pump for a heating-only operation.

Note: For the heating-only circuit, a motorized two-way valve can be connected to the unit, to cut the water supply during heating operation.

Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp. Sensor		Water pump	
Safety valve Kit		Mixing valve	
Ball valve		Motorized valve	
Water filter		Expansion tank	
Air purging valve		Note: Dotted lines mean "able to be controlled by the Heat Pump".	

Notice : The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.

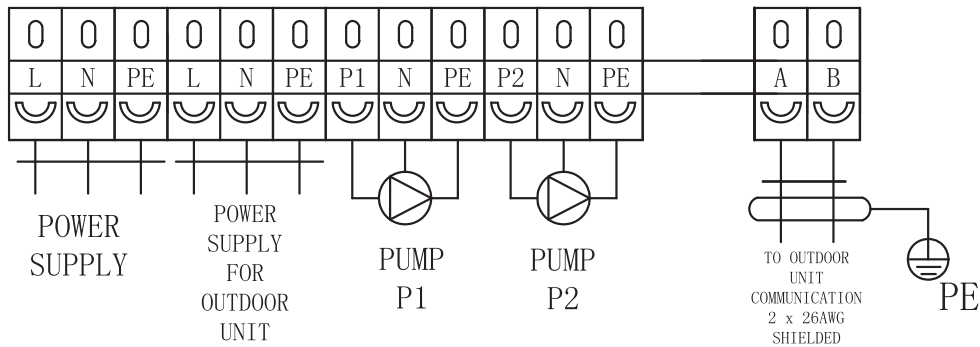


Two Temperature Zones , without DHW, with a heating-only circuit, by setting the secondary pump to heating-only

3. Assembly Configurations – Drawing 10

Assembly 10: Wiring Diagram

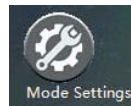
To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refer to the appendix A (on page 78-79) of this manual for more information.

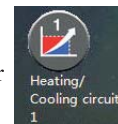
Software: Basic Settings

1. Set the needed working modes of the unit via the menu



Sanitary Hot Water	<input type="checkbox"/>
Heating	<input checked="" type="checkbox"/>
Cooling	<input checked="" type="checkbox"/>

2. Temperature configuration options for Heating/Cooling circuit 1 are found under



H. Configuring the set water heating temperatures:

H.1. Setting a heating curve:

Heating Curve	<input checked="" type="checkbox"/>
---------------	-------------------------------------

Ambient Temp. 1	-25°C
Ambient Temp. 2	-15°C
Ambient Temp. 3	-5°C
Ambient Temp. 4	5°C
Ambient Temp. 5	10°C

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

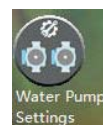
Heating Curve	<input type="checkbox"/>	Set temp. for Heating (without heating curve)	35°C
---------------	--------------------------	---	------

C. Configuring the set water cooling temperature (if applicable):

Set temp. for Cooling	24°C
-----------------------	------

If cooling function is desired, ensure these sections are configured.

3. Locate and activate the buffer tank and appropriate pumps under



Buffer Tank	<input checked="" type="checkbox"/>
P1 for Heating Operation	<input checked="" type="checkbox"/>
P1 for Cooling Operation	<input checked="" type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>

3. Assembly Configurations – Drawing 10

Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:

P2 for Heating Operation ☒

4. Temperature configuration options for Heating/Cooling circuit 2 are found under

H. configuring the set water heating temperatures:



H.1. Setting a heating curve:

Heating Curve ☒

Water Temp. A/Ambient Temp. 1	40°C
Water Temp. B/Ambient Temp. 2	37°C
Water Temp. C/Ambient Temp. 3	33°C
Water Temp. D/Ambient Temp. 4	29°C
Water Temp. E/Ambient Temp. 5	25°C

H.2. If no heating curve is desired:

Heating Curve ☐

Set Temp. for Heating (without heating curve) 35°C

C. Configuring the set water cooling temperature (if applicable):

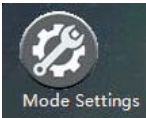
Set temp. For Cooling 24°C

4.1. Activate the mixing valve to manage the second circuit:

Mixing Valve ☒

Note: This pair of settings will interpret “Heating/Cooling Circuit 2 as the low demand distribution system, requiring a lower set temperature for heating and higher set temperature for cooling.

5. Double-check to ensure that the Domestic Hot Water option is enabled under



Sanitary Hot Water ☒

6. Configure the desired setpoint for water temperature (default set to 50°C):

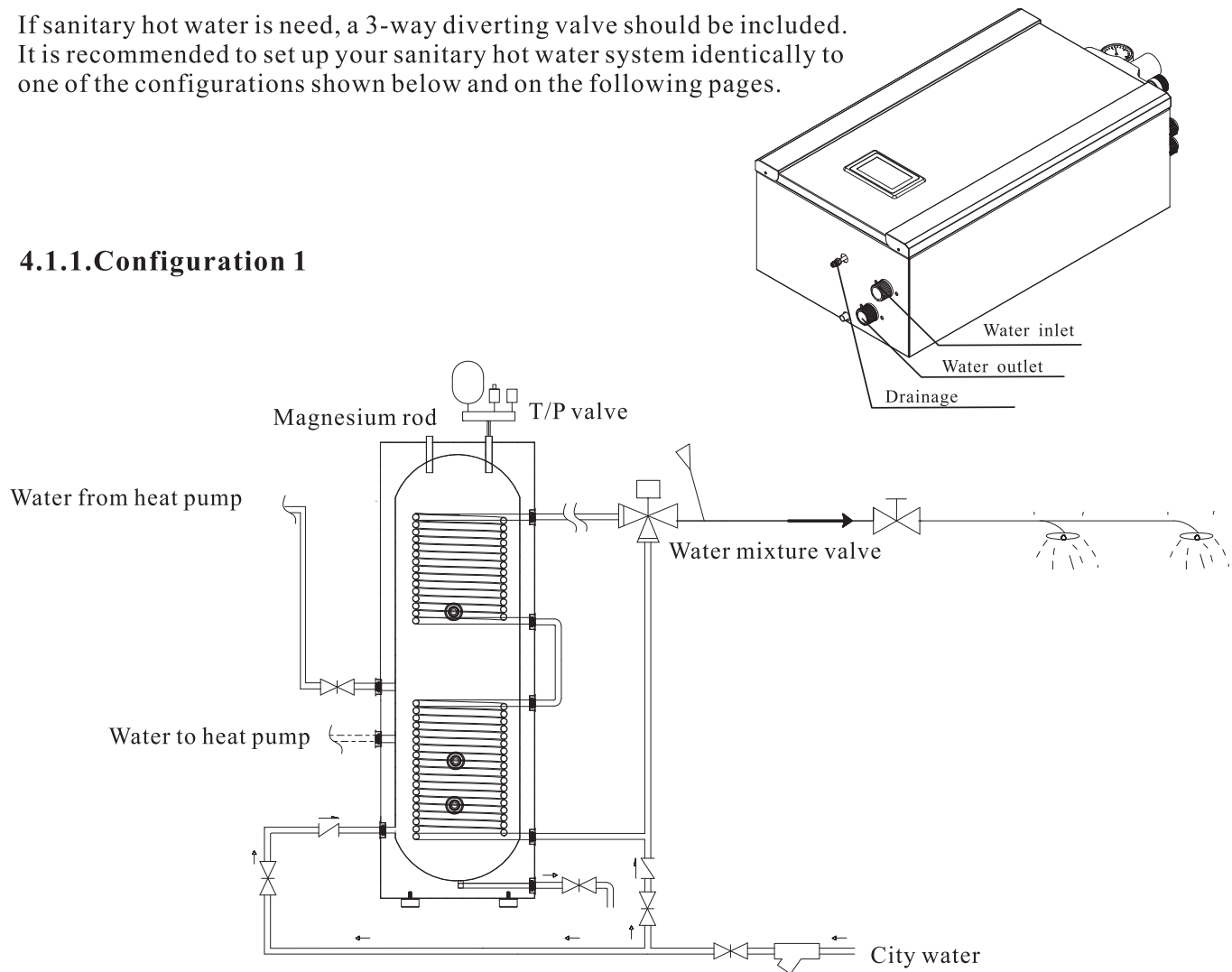
Setpoint DHW 50°C

4. Installation Walkthrough

4.1. Sanitary Hot Water Applications

If sanitary hot water is needed, a 3-way diverting valve should be included. It is recommended to set up your sanitary hot water system identically to one of the configurations shown below and on the following pages.

4.1.1. Configuration 1



In this configuration, hot water circulating through the heat pump circuit floods the tank. This submerses the coils, which run the shower water circuit, resulting in a heat exchange interaction. A mixing valve ensures that temperatures do not exceed 60°C

The primary advantages of this application include:

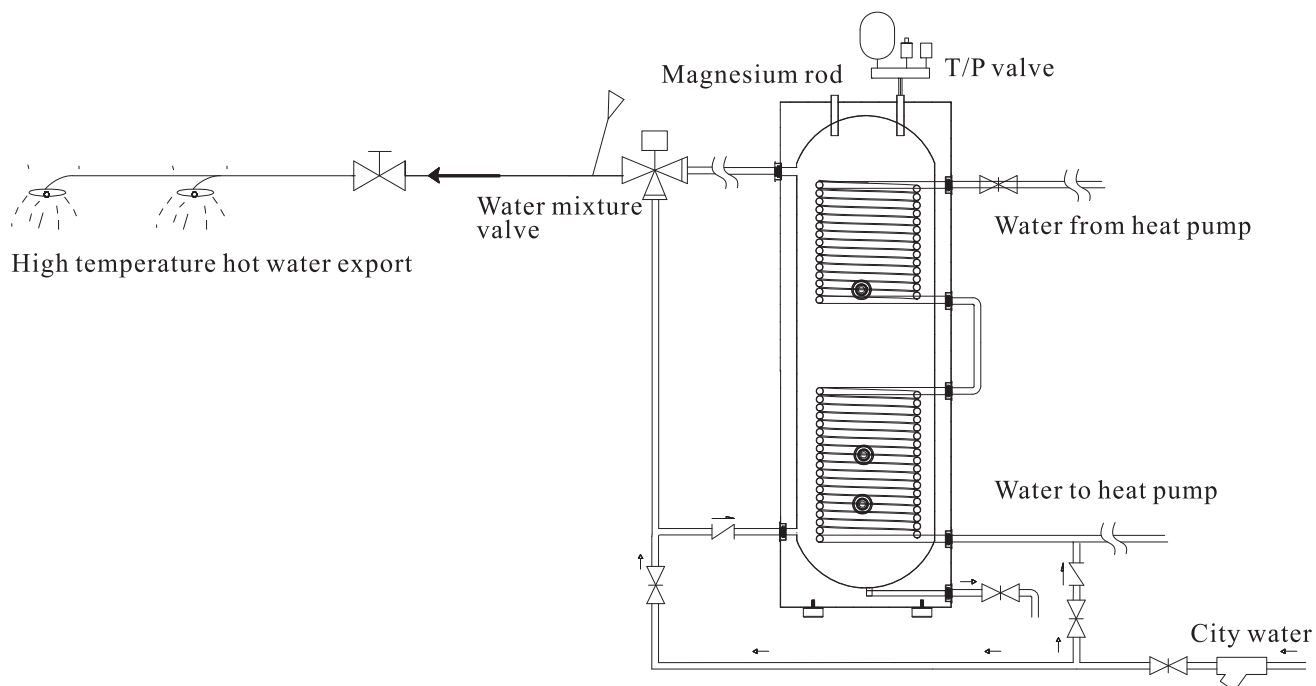
- Sanitization is not necessary, since the sanitary hot water is heated by going through the coils.
- Direct connection between heat pump and tank, ensuring effective water flow rates for it.
- Energy savings from not requiring sanitization.

A disadvantage of this configuration is a decreased volume of sanitary hot water available when compared with other configurations, due to the smaller diameter of the transfer coils.

4. Installation Walkthrough

4.1. Sanitary Hot Water Configurations

4.1.2. Configuration 2



In this configuration, hot water from the heat pump circuit runs through the coils in the tank. Sanitary water fills the tank and is heated by the coils before exiting the tank towards the shower head. This configuration also does not require sanitization.

The primary advantage to this configuration is that it can supply a greater volume of sanitary hot water.

Disadvantages include:

- The coil may create enough resistance to water flow that a secondary heat pump could be needed, in order to ensure that a proper flow rate, efficiency, and proper operation are maintained.
- The capacity of the coils will need to be greater than or equal to the maximum output of the unit. (Max. heat pump output occurs at 7°C Air/45°C Water)

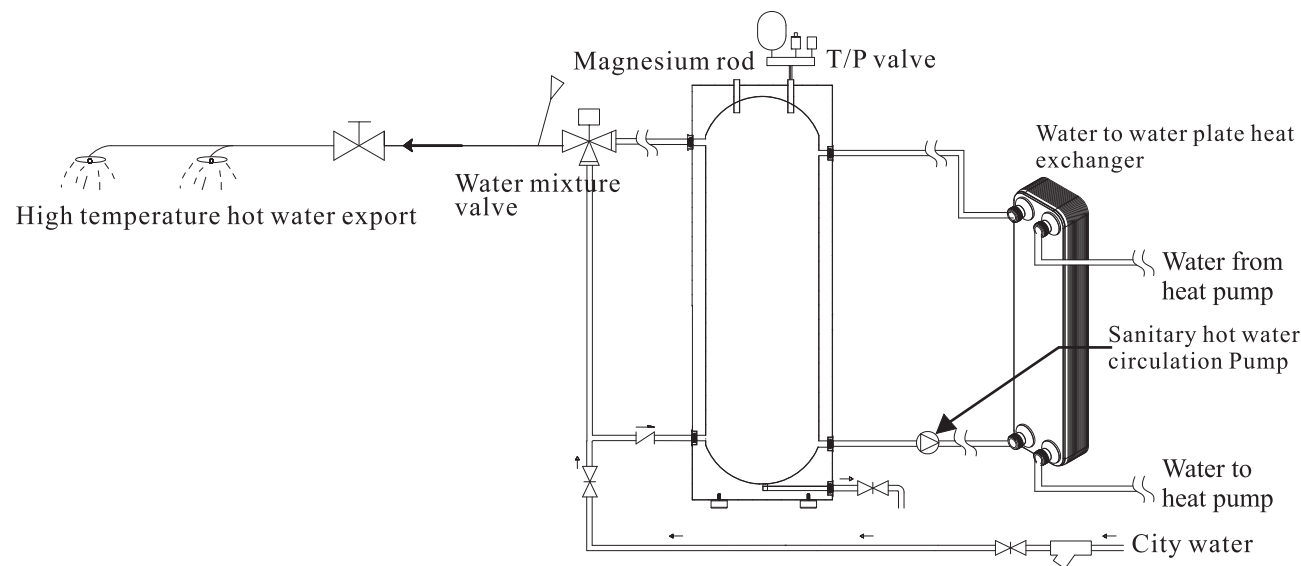
This configuration is optimal for a heat pump that does not exceed 14kW.

4. Installation Walkthrough

4.1. Sanitary Hot Water Configurations

4.1.3.Configuration 3

A water-to-water plate heat exchanger can be substituted for the coil inside water tank, as shown below:

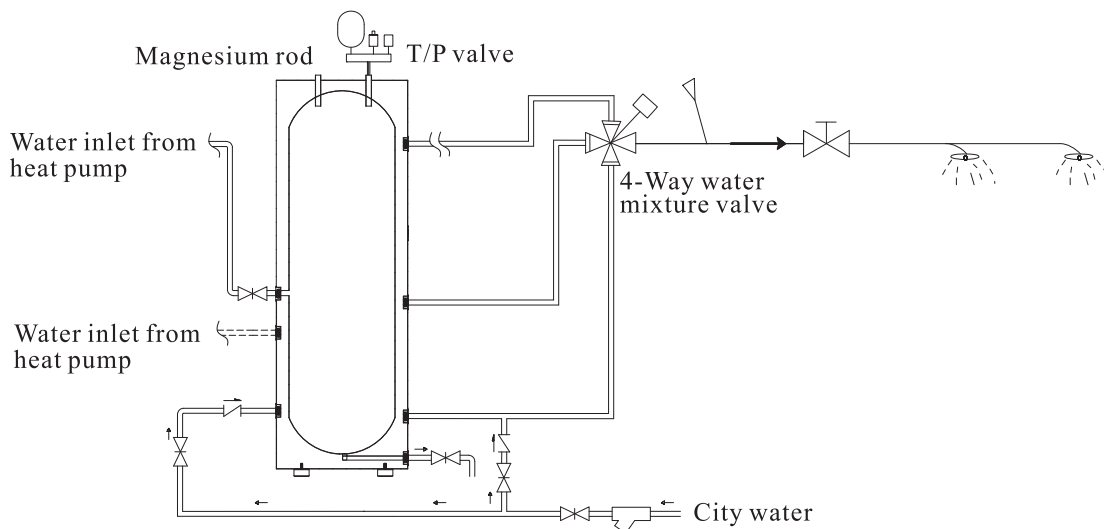


Note: The heat pump unit can control the sanitary hot water circulation pump by connecting it to port “P3”.

This configuration will ensure a sufficient volume, as well as flow rate, of hot sanitary water, at the additional cost of adding the plate heat exchanger.

Whichever application is chosen, it is recommended to install a manual mixture valve between the city water inlet and hot water outlet. This will maximize utilization of hot water from the tank while also preventing scalding shower water temperatures.

Also, if the tank permits, it is optimal to utilize a 4-way mixture valve, as depicted in the picture below. This will promote more even and steady distribution of hot water from the tank.



4. Installation Walkthrough

4.1. Sanitary Hot Water Configurations

4.1.4. Note about the Heating/Cooling Distribution System

Users are heavily recommended to install a buffer tank into the chosen configuration, especially when the method of hot water distribution is below 20L/kW of water volume.

The buffer tank should be installed between the heat pump and the distribution system, in order to:

- Ensure the heat pump unit provides a stable and sufficient water flow rate.
- Minimize fluctuation of the system's heating/cooling load by storing unused heat.
- Increase capacity of water volume distribution, which helps ensure proper heat pump operation.

If the method of hot water distribution is capable of dispersing a large enough flow rate, a buffer tank can be excluded from installation into the configuration. If so, please move the cooling/heating temperature sensor (TC, #10 on page 1) to the water return pipe, so that fluctuations of water temperature due to compressor speed changes are minimized.

4. Installation Walkthrough

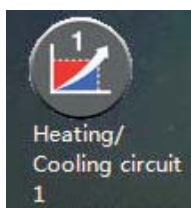
4.2. Heating and Cooling Circuits

This heat pump unit is capable of controlling two completely different heating and cooling circuits, as shown in the following images.

Configuring the temperatures for circuits 1 and 2 can be done via the “Heating and Cooling Circuit” menus.

If only one circuit is desired, then “Heating and Cooling Circuit 2” can be set to OFF.

4.2.1.Heating & Cooling Circuits



Heating/Cooling Stops Based on Water ΔT	2°C
Heating/Cooling Restarts Based on Water ΔT	2°C
ΔT Compressor Speed-reduction	2°C
Set temp. for Cooling	24°C
Heating Curve	<input checked="" type="checkbox"/>



Heatingcooling Circuit 2	<input type="checkbox"/>
Set temp. For Cooling	24°C
Set Temp. for Heating (without heating curve)	35°C
Mixing Valve	<input type="checkbox"/>
Heating Curve	<input checked="" type="checkbox"/>

The basic understanding of these settings is found under your the software section of your particular assembly walkthrough in Chapter 3. A more detailed explanation can be located in the user’s manual.

4. Installation Walkthrough

4.2. Heating and Cooling Circuits

4.2.2. Mixing Valves MV1 and MV2



High Temperature Limit	40°C
Mixing Valve	<input type="checkbox"/>



Heatingcooling Circuit 2	<input type="checkbox"/>
Set temp. For Cooling	24°C
Set Temp. for Heating (without heating curve)	35°C
Mixing Valve	<input type="checkbox"/>
Heating Curve	<input type="checkbox"/>

If the system water temperature may be higher (or lower) than the temperatures needed for circuit 1 (or circuit 2) in a heating or cooling operation, then a mixing valve can be added to the circuit, and connected to the MV1 (or MV2) port on the indoor unit.

The unit will control the mixing valve, continuously mix the supply, and return the water of the circuit to have its temperature read via the TV1 (or TV2) until the value set under the above menus is achieved.

TV1 and/or TV2 should be activated on the installer's level via the "Heating and Cooling Circuit" menu.

Note: A mixing valve is needed, if:

- The system has two circuits that require different water temperatures. The heat pump will have to take the higher/lower (depending on whether heating/cooling) settings of the two circuits as the set temperature for the heat pump. The mixing valve ensures correct water temperature circulation in this instance.
- The system has other heating sources inside that are not controlled by the heat pump. In this case, the actual water temperature may exceed the set temperature.

4. Installation Walkthrough

4.2. Heating and Cooling Circuits

4.2.3. Circulation Pump Control



Buffer Tank	<input type="checkbox"/>
P1 for Heating Operation	<input type="checkbox"/>
P1 for Cooling Operation	<input type="checkbox"/>
P1 with High Temp. Demand	<input type="checkbox"/>
P2 for Heating Operation	<input type="checkbox"/>
P2 for Cooling Operation	<input type="checkbox"/>
P2 with High Temp. Demand	<input type="checkbox"/>

Note: P1 is circulation pump 1, P2 is pump 2

- “Buffer Tank” should be checked if one is installed between the heat pump and distribution system.
- “P1/P2 for Heating/Cooling Operation” sets that circuit’s pump to work for heating or cooling.

If “Buffer Tank” is NOT checkmarked, both P1 and P2 will only work when the compressor is working in the same mode that the pump is set to. So, if P1 is set to “P1 for Heating Operation”, P1 will activate ONLY when the compressor is working in heating mode. If P1 is checkmarked for both “Heating” and “Cooling” operations, then P1 will be ON when the compressor is working in both heating and cooling modes. The pump stops when switched to DHW mode, or after the set temperature is reached.

If “Buffer Tank” IS checkmarked, both P1 and P2 will work as long as there is demand from the distribution system, as per the pump setting. The following must also be fulfilled:

- Actual temperature in the buffer tank (detected via TC) is equal or above 20°C (in heating)
- Actual temperature in the buffer tank (detected via TC) is equal or below 23°C (in cooling)

Even if the unit is working in DHW mode, or the set temperature is reached, the circulation pump will start to work as long as there are heating/cooling demands, and TC is fulfilled as per the above.

- “P1/P2 with High Temp. Demand” sets P1/P2 to automatically stop if the signal for “high demand” is off. For more information regarding this setting, please refer to part D on page 62.

NOTE: It is very important to place the temperature sensor (TR) in a central location with good circulation, with no hot or cold equipment nearby, in a column or interior wall, or somewhere similar.

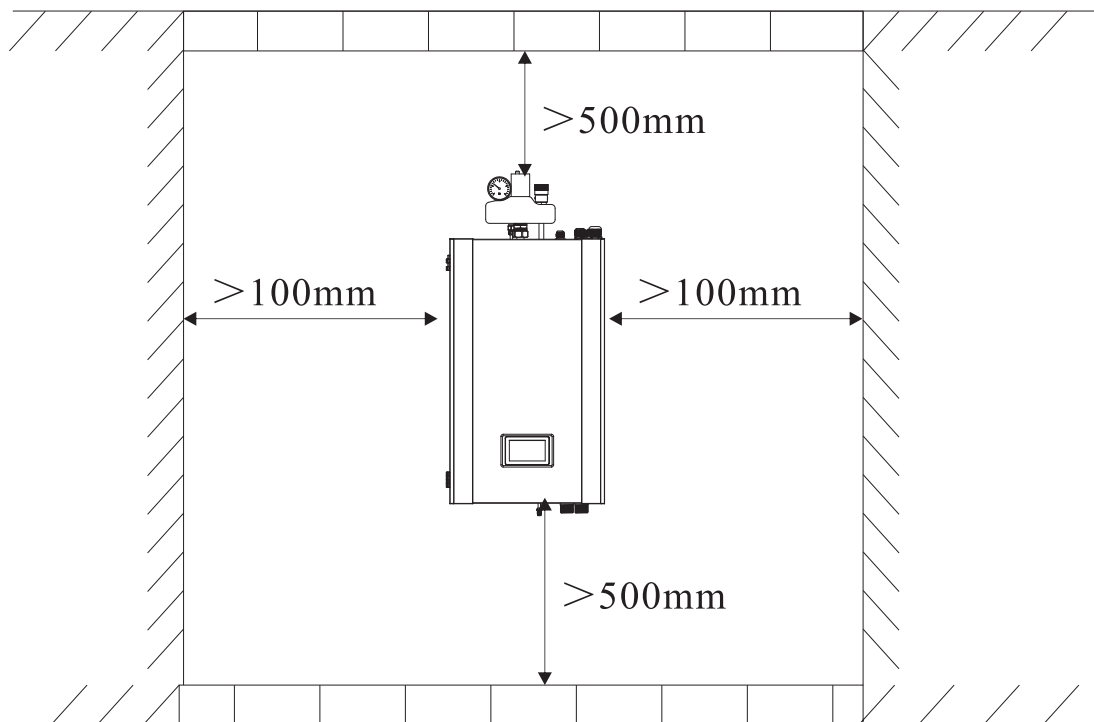
4. Installation Walkthrough

4.3. Indoor Unit Installation

4.3.1. Choosing an installation location

- 1) The indoor unit should be installed indoors, mounted on a wall, and have the water outlet aimed downwards.
- 2) The indoor unit must operate in a dry, well-ventilated location.
- 3) There should be no volatile, corrosive, or flammable liquids or gases nearby.
- 4) Ideally, the unit should be as close as possible to the water supply system.
- 5) Try and leave enough space in the area around the unit to simplify future maintenance.

The minimum dimensions of surrounding gaps suitable for the unit to operate correctly is as follows:



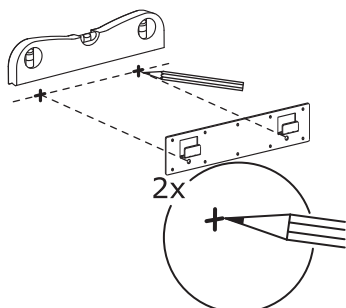
4. Installation Walkthrough

4.3. Indoor Unit Installation

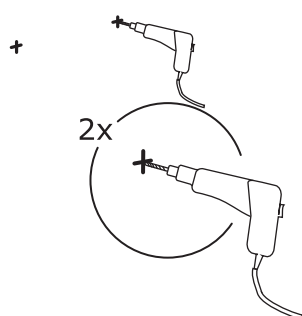
4.3.2. Installation Process

Choose a very firm wall for installation. If it's a wooden wall, use self-tapping screws instead of expansion bolts. Hang the mounting board onto the wooden wall directly, without drilling holes. Ensure the wooden wall is sufficiently firm. Walls that are too thin, brittle, or humid are not adequate for installation.

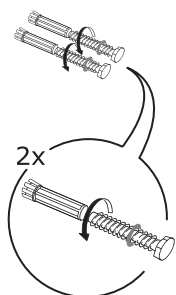
- 1) Take out the expansion bolts and mounting board accessory. Place the mounting board on the wall horizontally. Mark the bolting location onto the wall.



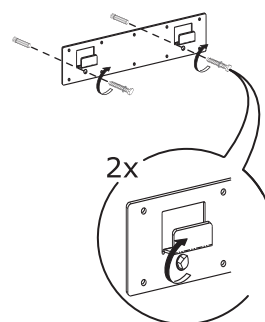
- 2) Drill holes with the proper diameter for the bolts to catch through.



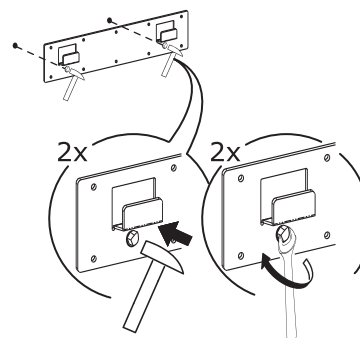
- 3) Unscrew the nuts from the expansion bolts.



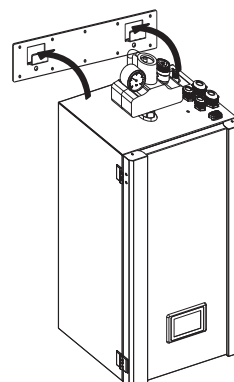
- 4) Loosely fix the mounting board onto the expansion bolts. Do not tighten yet.



- 5) Using a hammer, tap the expansion bolts into the drilled holes. Fasten the nuts with a wrench to fix the mounting board to the wall.



- 6) Hang the indoor unit onto the mounting board, making sure it is stable and placed well. The installation is then complete.

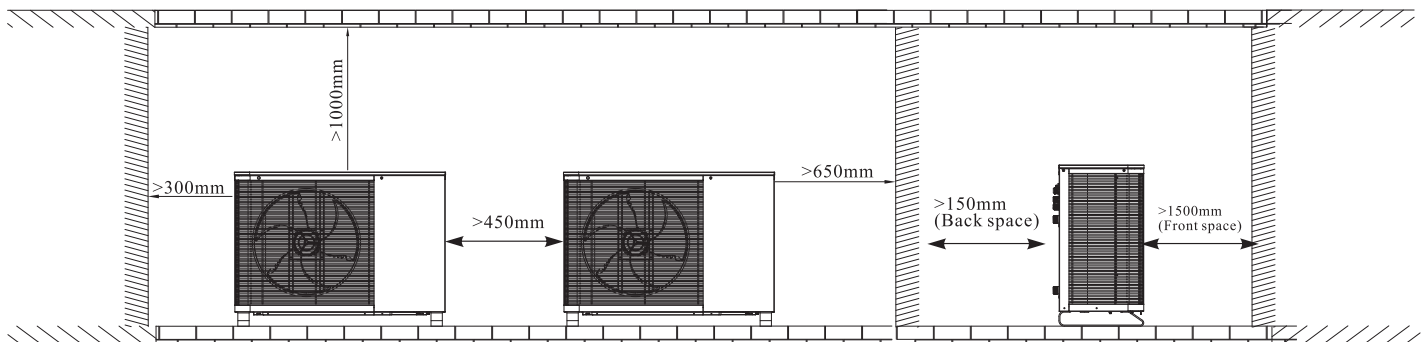


4. Installation Walkthrough

4.4. Outdoor Unit Installation

4.4.1. Choosing an installation location

- 1) The outdoor unit can be installed in an open space, corridor, balcony, roof, or hung onto the wall.
- 2) Install in a dry, open airspace. Humidity can cause corruptions or short-circuiting to the electronics.
- 3) There should be no volatile, corrosive, or flammable liquids or gases nearby.
- 4) Do not place the unit nearby to bedrooms and living rooms. There will be noise when it is running.
- 5) In harsh climates of snow or sub-zero temperatures, ensure the unit is raised 50cm above ground.
- 6) It is recommended to install an awning above the unit, to prevent snow from clogging open parts.
- 7) Ensure there is proper drainage around the unit. Tilt the unit by 1cm/m for rain water evacuation.
- 8) Do not install the unit close to kitchen exhaust ports. It is difficult to clean oil from smoke exhaust.
- 9) The location of installation must provide sufficient space around the unit. The minimum dimensions of surrounding gaps suitable for the unit to operate correctly is as follows:



4. Installation Walkthrough

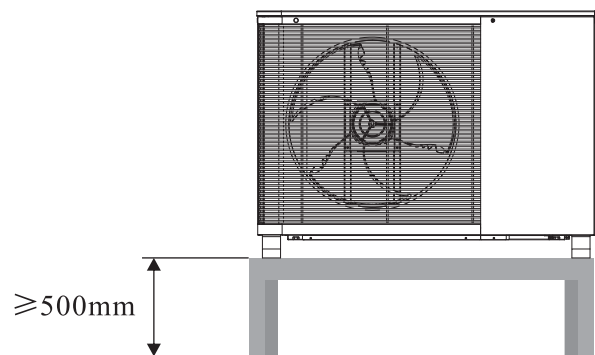
4.4. Outdoor Unit Installation

4.4.2. Installation Process

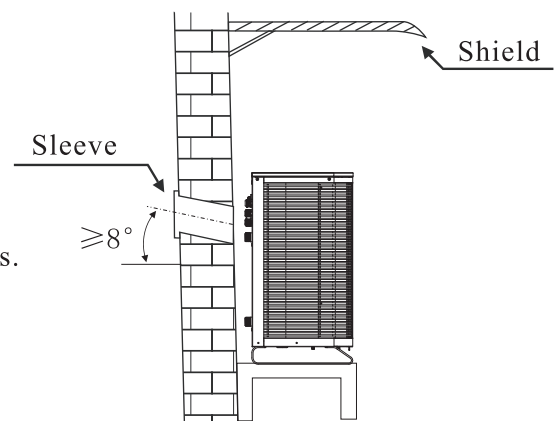
For the installation, users can either use the dedicated mounting bracket provided by the supplier, or prepare a suitable bracket that meets the following requirements.

- 1) The unit must be supported by either flat concrete blocks, or a dedicated mounting bracket. The bracket should be able to support at least 5x the unit's weight.
- 2) After the bracket is fixed, ensure each of the nuts are fully tightened.
- 3) Users should double check to make sure the unit's installation is sufficiently sturdy.
- 4) The bracket material can be stainless or galvanized steel, aluminum, or other proper substitutes.
- 5) The user can opt to use two concrete blocks, or a raised concrete platform, instead of a dedicated mounting bracket. Ensure that the unit is securely fastened after installation.
- 6) Use the outdoor unit's dimensions when choosing a suitable wall bracket.

The platform must be at least 500 mm above ground.



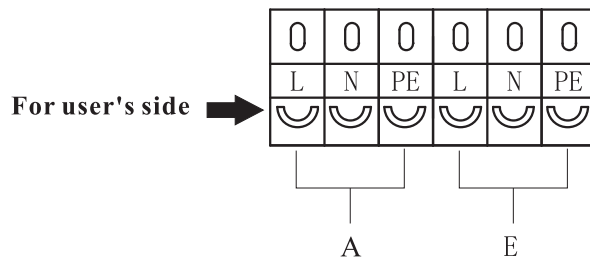
Holes for piping kits should be raised at least 8° .
This ensures rain water/condensate does not flow back indoors.



4. Installation Walkthrough

4.5. Wiring

4.5.1. Explanation of Terminal Block 1



A: Unit power supply

This should be connected directly to the city power supply.

For all units, ensure that a cable of sufficient gauge is used. (found on nameplate)

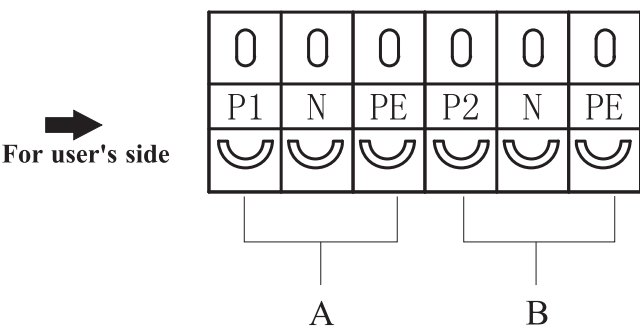
E: Outdoor unit power supply

If the outdoor unit draws power from the indoor unit, this terminal should be connected through cable between the appropriate ports (see Appendix for wiring diagrams).

4. Installation Walkthrough

4.5. Wiring

4.5.2. Explanation of Terminal Block 2



A, B: Water Pump

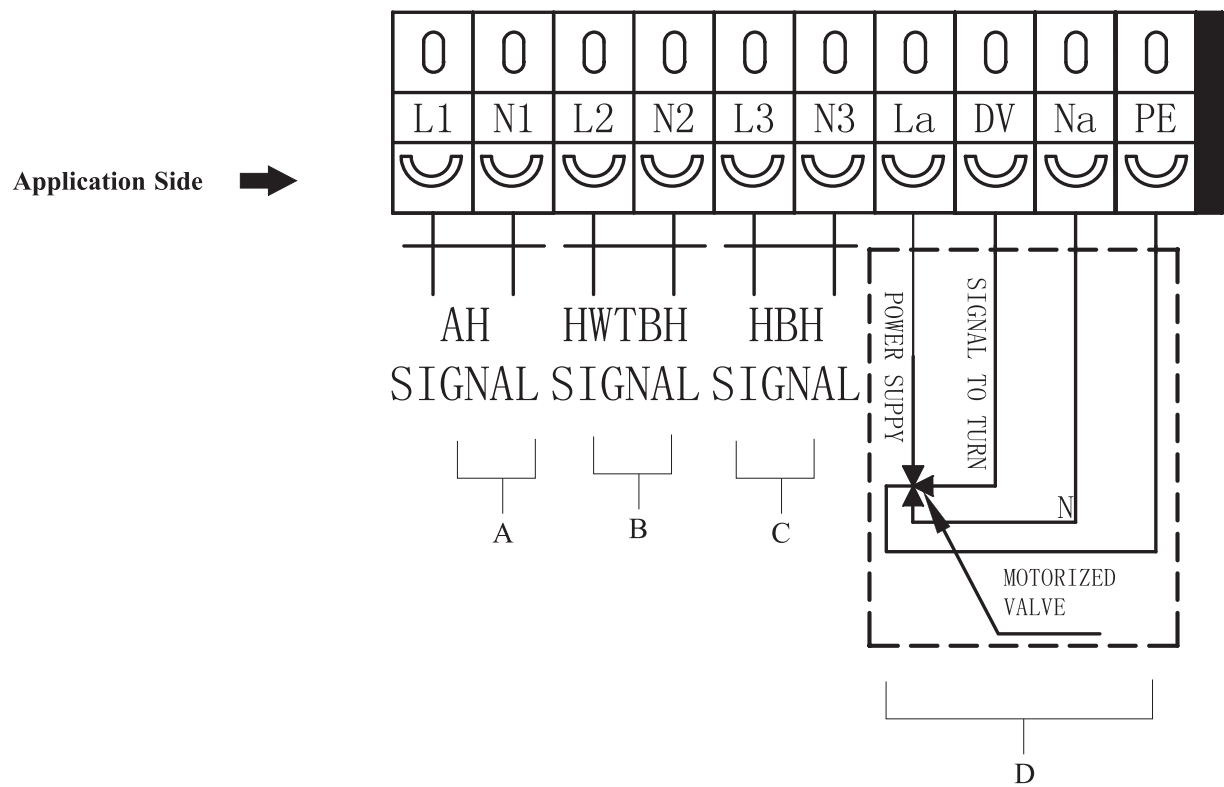
- A-Pump 1: Pump for Heating & Cooling Circuit 1,
- B-Pump 2: Pump for Heating & Cooling Circuit 2,

If there is an external water pump in heating, cooling and hot water system, it can be connected to these ports, to be under the control of heat pump,

4. Installation Walkthrough

4.5. Wiring

4.5.3. Explanation of Terminal Block 3

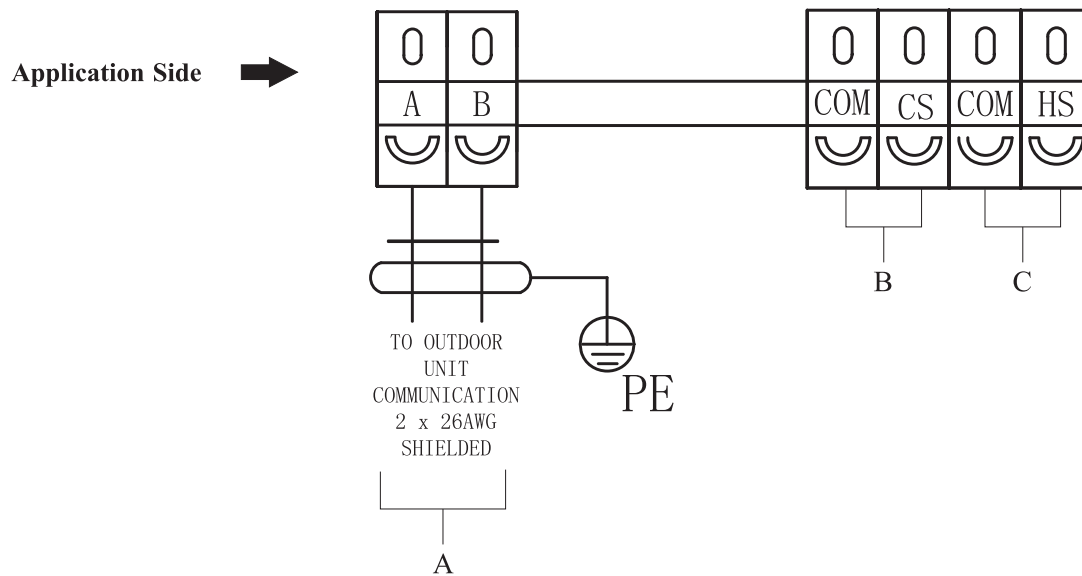


- A:** Signal output to Auxiliary Heater (AH), which will be used as auxiliary heating source for both heating and DHW operation.
- B:** Signal output to Hot Water Tank Backup Heater (HWTBH), which will be used as backup heating source for DHW operation only.
- C:** Signal output to Heating Backup Heater (hbh), which will be used as backup heating source for Heating operation only.
- D:** 3-way motorized valve diverting the water.

4. Installation Walkthrough

4.5. Wiring

4.5.4. Explanation of Terminal Block 4



A: Signal cable between indoor and outdoor unit.

B, C: Cooling and Heating Mode Switchovers

This unit is capable of switching between heating and cooling automatically, according to the ambient temperature, or external signal input. Please refer to the user's manual for more detailed explanations on ambient temperature setting. For external signal input, the external signal should be connected to "Cool Mode Switch" for cooling operation, and "Heat Mode Switch" for heating operation.

4. Installation Walkthrough

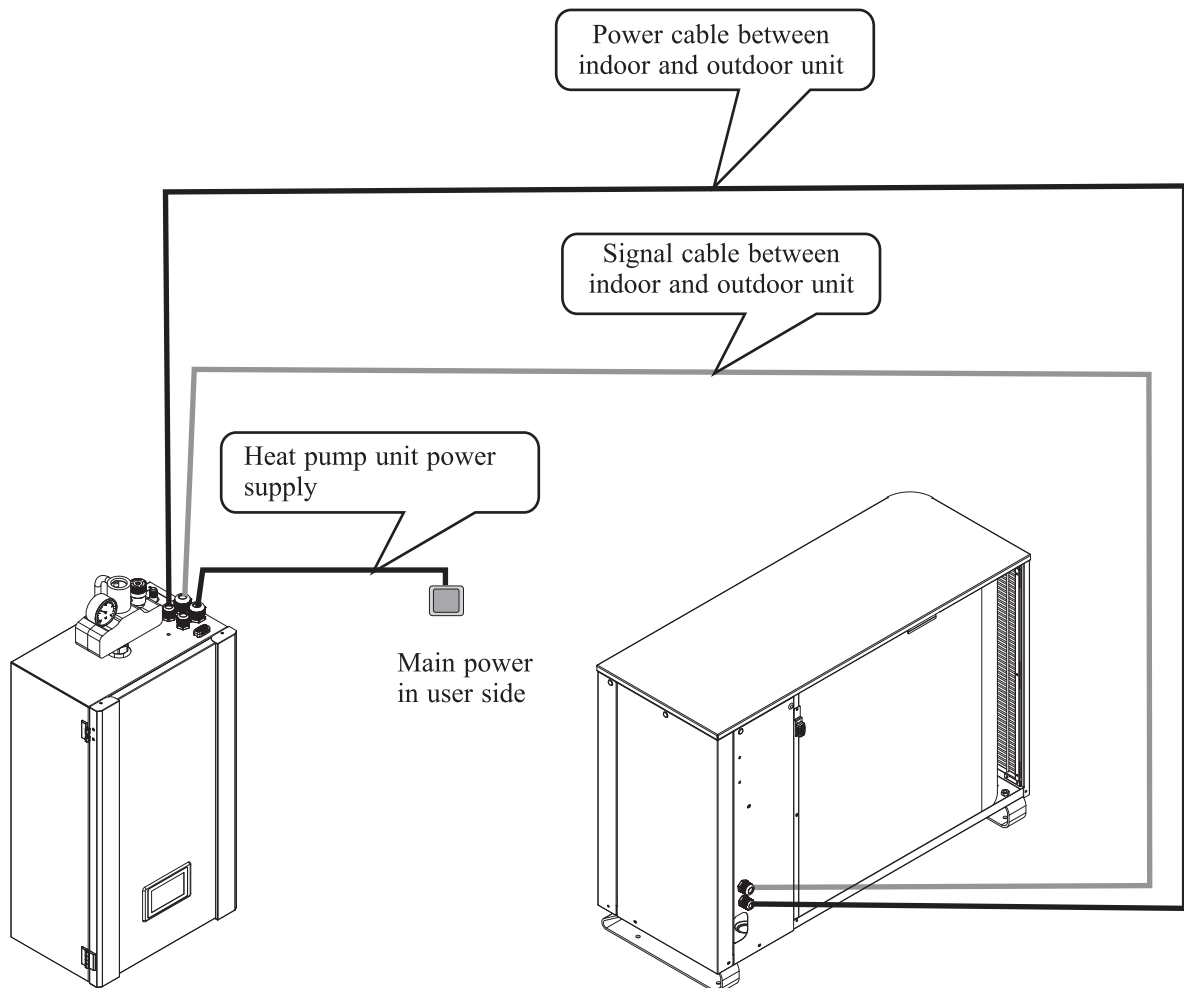
4.5. Wiring

4.5.5. Wiring Process Preliminary Precautions

- Please ensure that a suitable circuit breaker is used for the heat pump.
- The power supply to the heat pump unit must be grounded.
- Wiring should be done by a licensed professional, and comply with industry regulations.
- The unit should be completely powered off before any wiring is done.
- Cables should be properly fastened into place, to prevent loosening from occurring.
- No cable should be fastened to another.
- The power supply should be compliant to all standards located in the rating label.
- The power supply, necessary cables, and sockets should fully meet the input power requirements of the unit.



Installation sketch

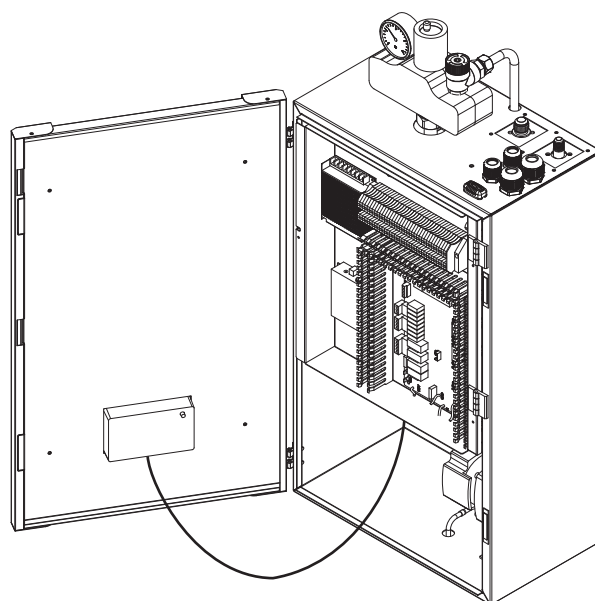
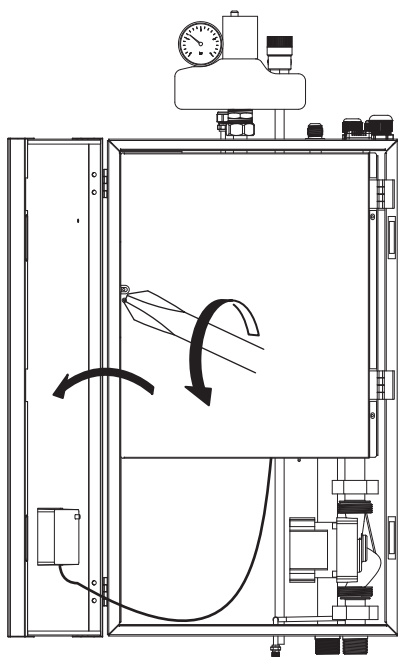


4. Installation Walkthrough

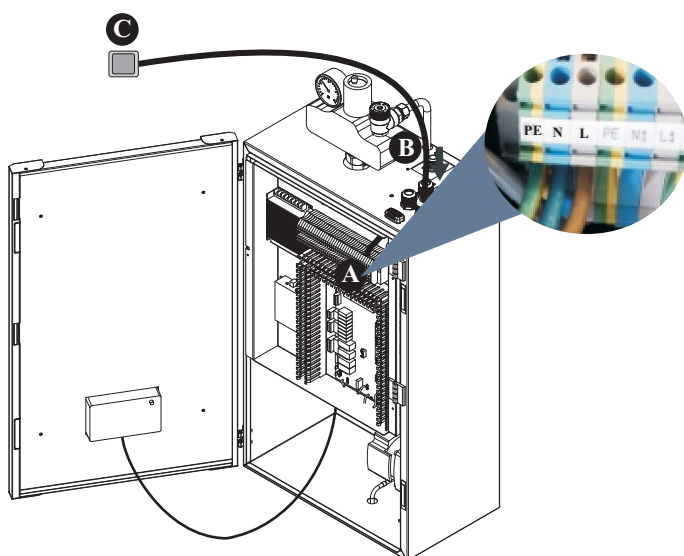
4.5. Wiring

4.5.5. Wiring Process

- 1) Open the indoor unit's front panel and remove the electrical box cover.



- 2) Acquire one (or two) power cable(s) of suitable length that is compliant to all local safety regulations.



A. Insert one end of this cable through the cable gland on the bottom of the indoor unit, and connect it with the heat pump power supply terminals (PE, N, L).

B. Fasten the cable gland to ensure the cable won't loosen.

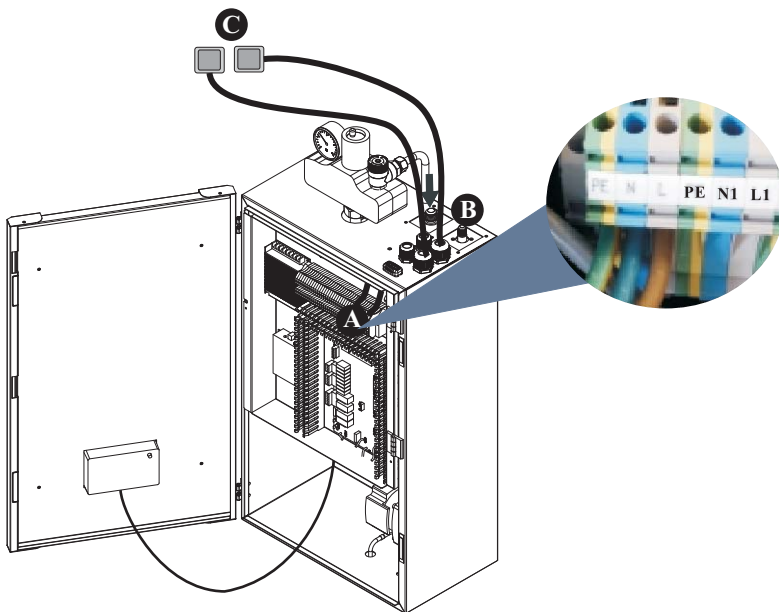
C. Connect the other end of the cable to the city power supply.

4. Installation Walkthrough

4.5. Wiring

3) Connect the auxiliary heater power cable:

Acquire a power cable of suitable length that is compliant to all local safety regulations.



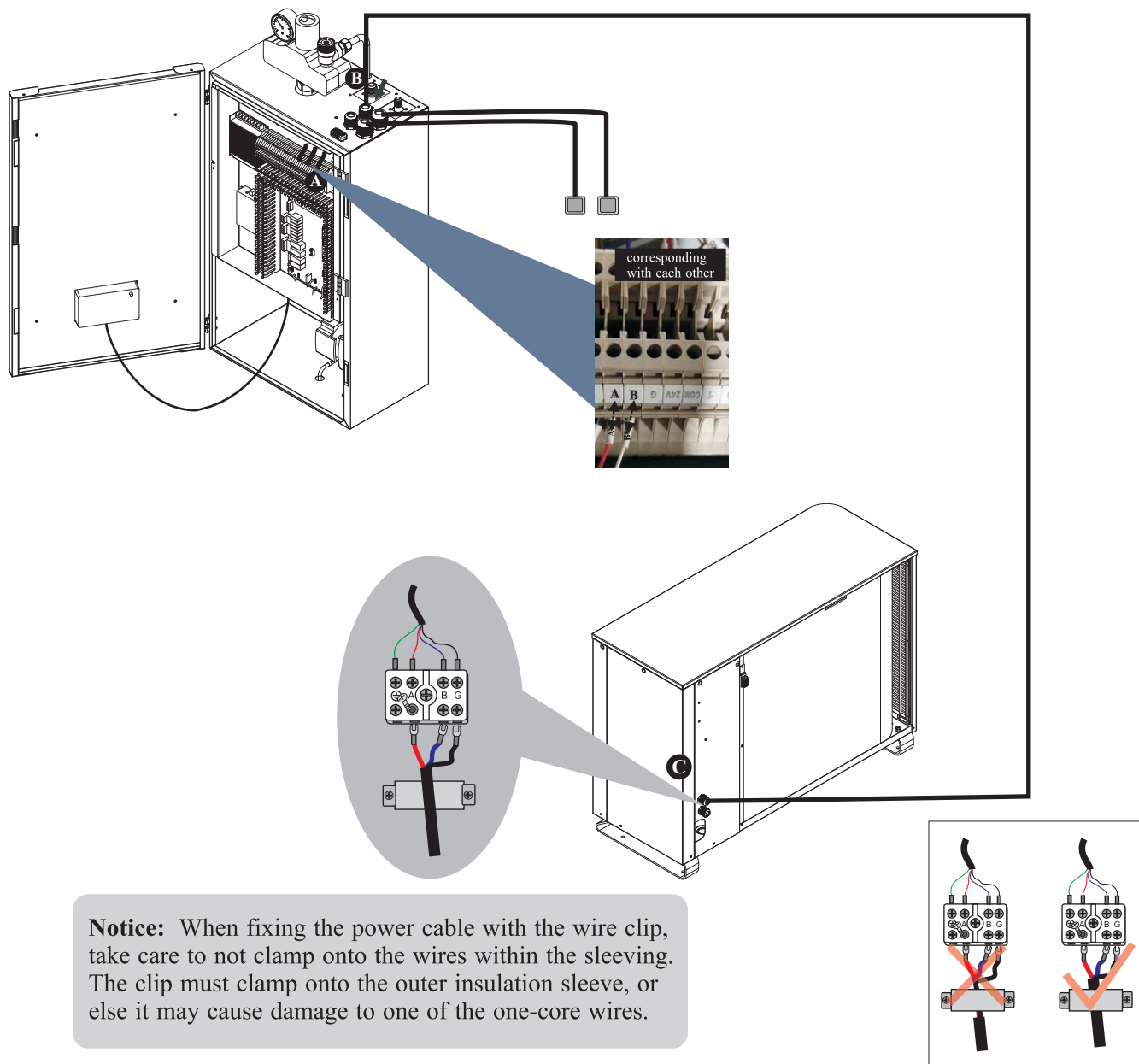
- A. Insert one end of this cable through the cable gland on the bottom of the indoor unit, and connect it with the AH power supply terminals (PE, N1, L1)
- B. Fasten the cable gland to ensure the cable won't loosen.
- C. Connect the other end of the cable to the city power supply.

4. Installation Walkthrough

4.5. Wiring

- 4) Connect the communication cable between the indoor and outdoor unit:

Retrieve the signal cable from the accessories bag.



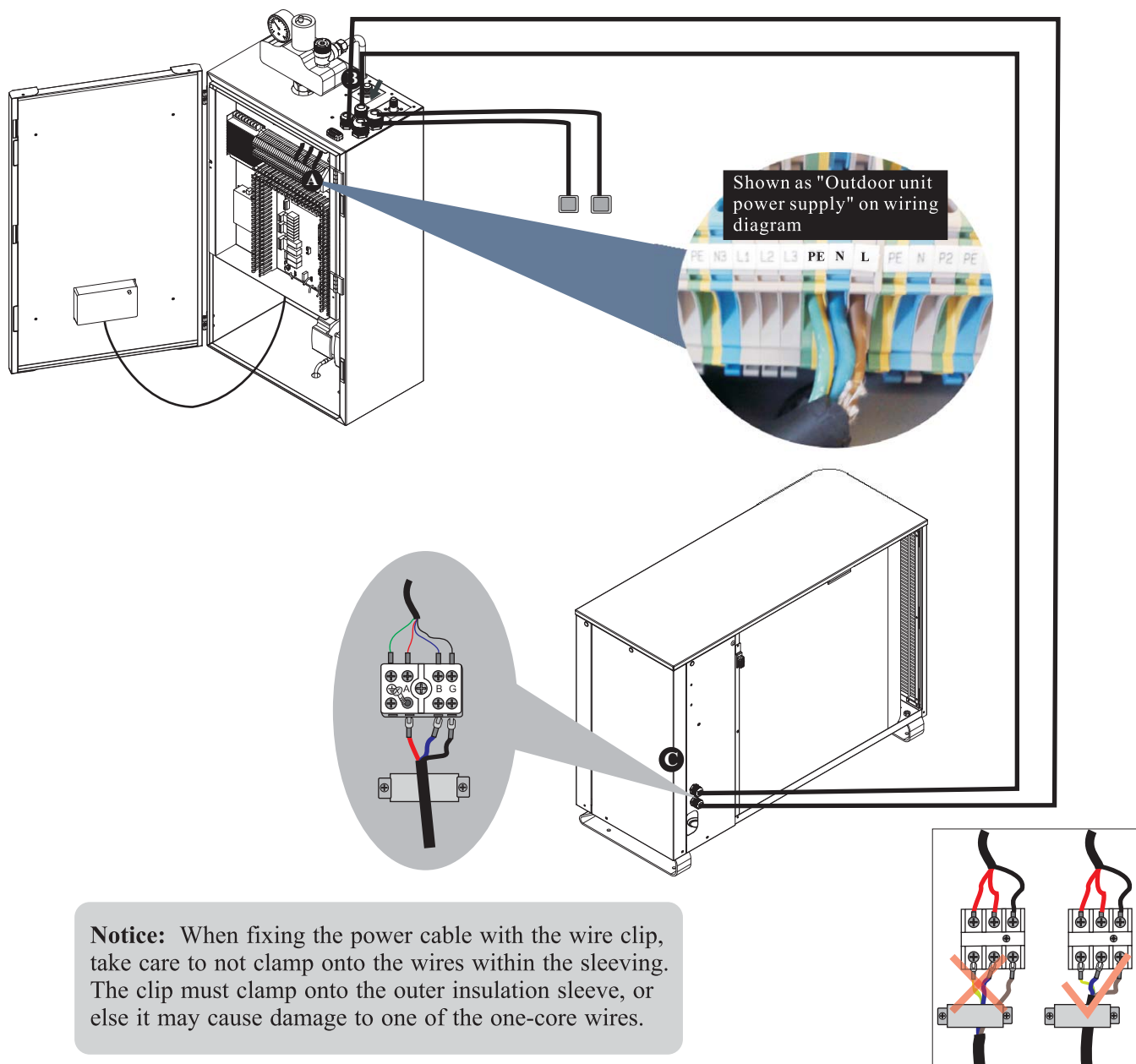
- A. Insert one end of this cable through the cable gland on the bottom of the indoor unit, and connect it to A and B on the appropriate terminal block.
- B. Fasten the cable gland to ensure the cable won't get loosen.
- C. Connect the other end of the cable to the terminal block on the outdoor unit. A and B on the indoor unit should be connected with A, B on the outdoor unit, otherwise communication failure error may occur.

4. Installation Walkthrough

4.5. Wiring

5) Connect the power cable between the indoor and outdoor unit:

Acquire a 3-core power cable of sufficient length that is compliant to all local safety regulations.



A. Insert one end of this cable through the cable gland on the bottom of the indoor unit, and connect it to A and B on the appropriate terminal block.

B. Fasten the cable gland to ensure the cable won't get loosen.

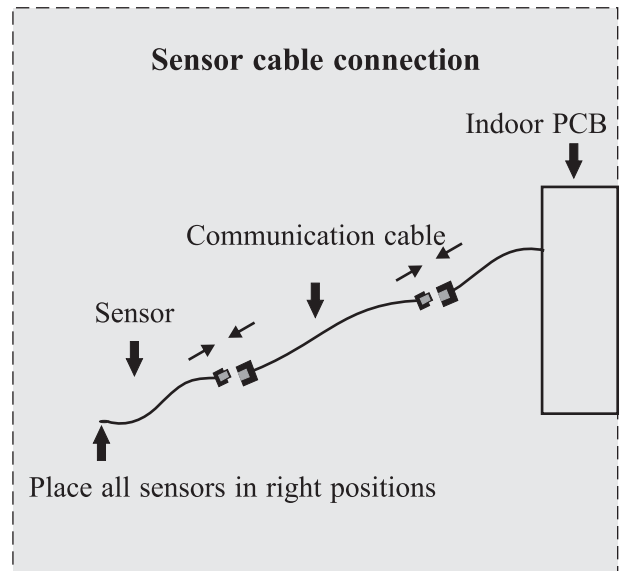
C. Connect the other end of the cable to the terminal block on the outdoor unit. A and B on the indoor unit should be connected with A, B, and G on the outdoor unit, otherwise communication failure error may occur.

4. Installation Walkthrough

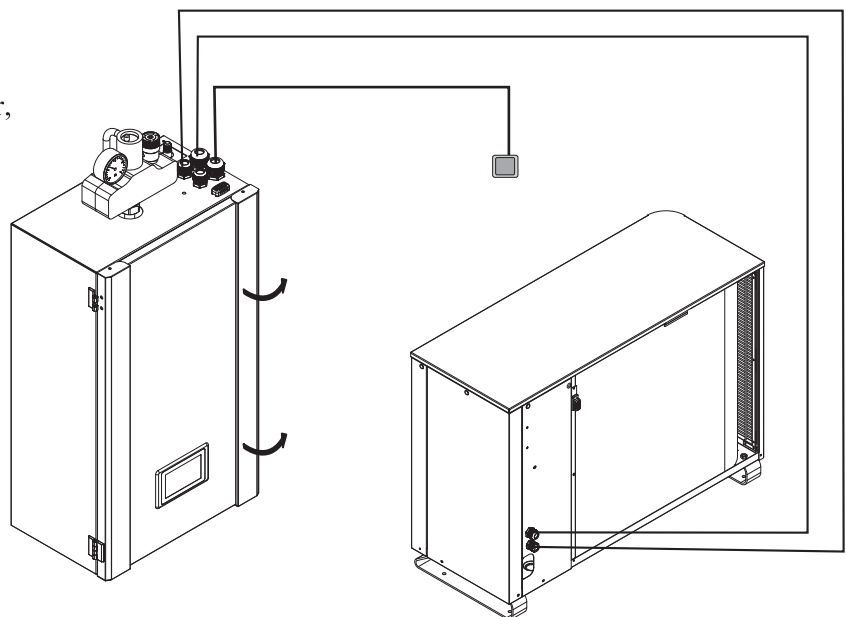
4.5. Wiring

6) Connect the sensors and communication cables to the indoor unit.

- Retrieve all sensors and communication cables from the accessories bag.
- Connect all sensors to the communication cables, and insert the male end into the indoor unit through the cable glands.
- Connect them to the female quick connectors inside the indoor units.
- Place all sensors in the correct positions.
- After everything is connected, fasten the cable glands to prevent cables from loosening.



7) Re-install the electrical box cover, as well as the small handle on the back of the outdoor unit, and close the indoor unit door.



The wiring process is then complete.

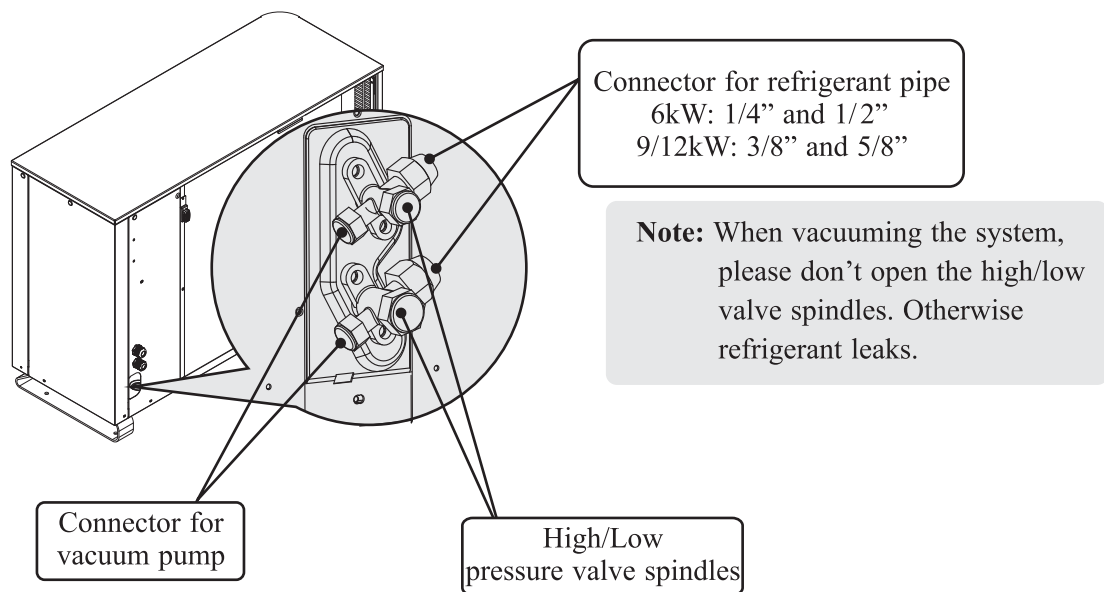
4. Installation Walkthrough

4.6. Refrigerant Pipework

4.6.1.Amount of Refrigerant:

For all units, the refrigerant included inside is sufficient for up to 5 meter long piping kits. If the piping is beyond 5m, it is necessary to add 40g of refrigerant per additional meter. It is recommended to keep the length of the refrigerant piping to under 12m.

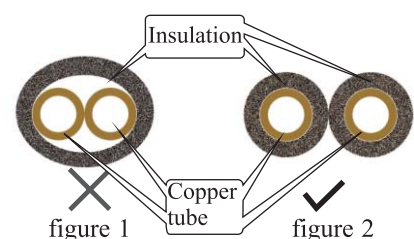
Ex. If the pipe is 9m in length, $4 \times 40g = 160g$ of refrigerant will need to be added.



4.6.2.Precautions

Because the refrigerant pipe transfers heat to the entire system, any insufficient vacuuming and/or leakage of the refrigeration system will lead to decreased performance. Therefore, please ensure the following:

- Select a high quality refrigerant pipe that conforms to the pressure standards of Refrigerant R410A.
- Insulate the pipe before connecting it.
- Avoid bending/deforming the refrigerant pipe as much as possible.
- Ensure the inside of the pipe is completely dry, to avoid trapping moisture in the pipeline.
- Any walls or separators between the indoor and outdoor unit should have a wall sleeve fixed to the hole, which the installer should drill in order to accommodate the refrigerant pipe.
- Do not insulate the refrigerant pipes together. (Fig.1)
Each pipe requires its own insulation. (Fig.2)

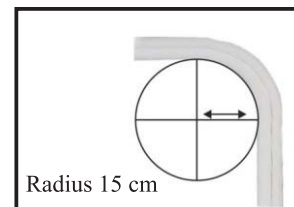


4. Installation Walkthrough

4.6. Refrigerant Pipework

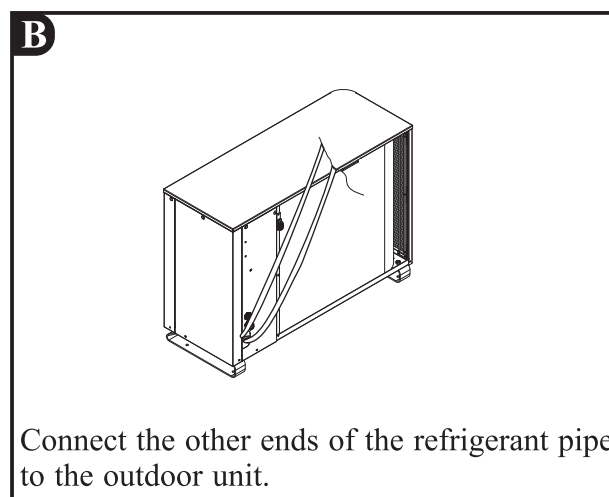
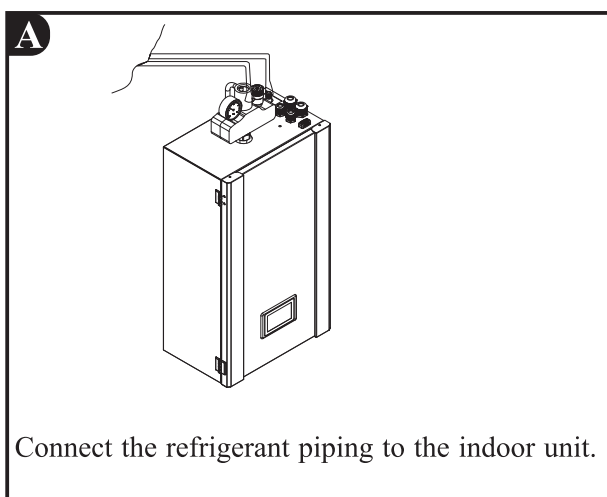
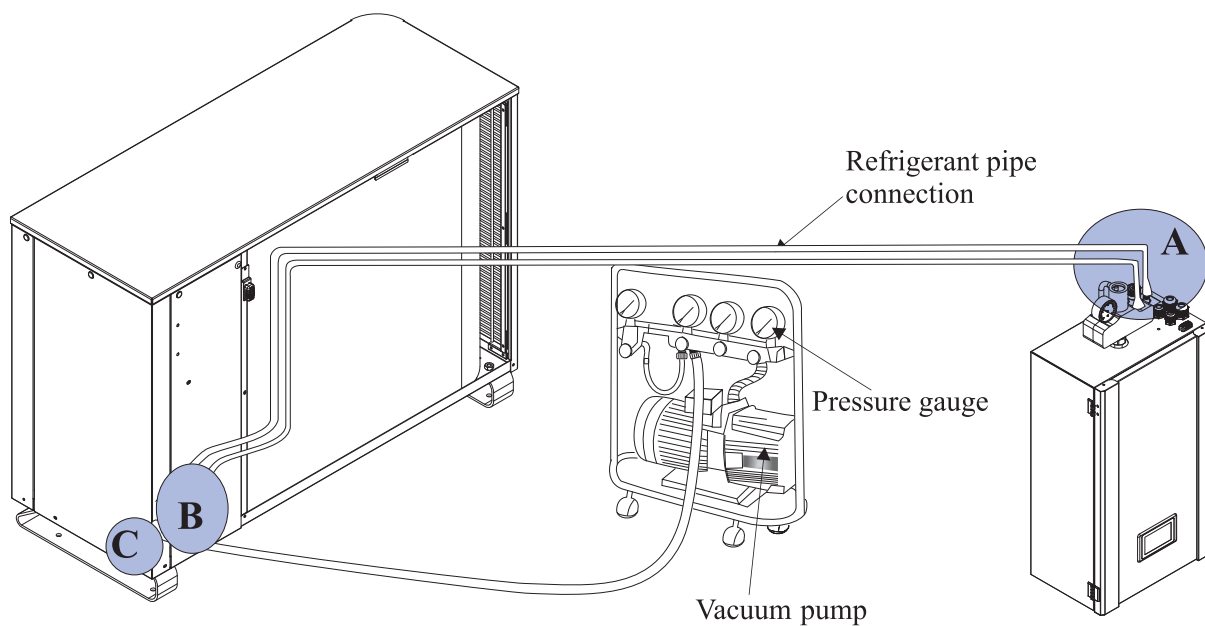
IMPORTANT:

The radius of pipe bends cannot be less than 15 cm.
Use a cardboard/paper template to verify it is above this.
Run the power cord through the pipe as it bends.
Create the bends carefully and gradually.
Do not bend the pipe against an edge.



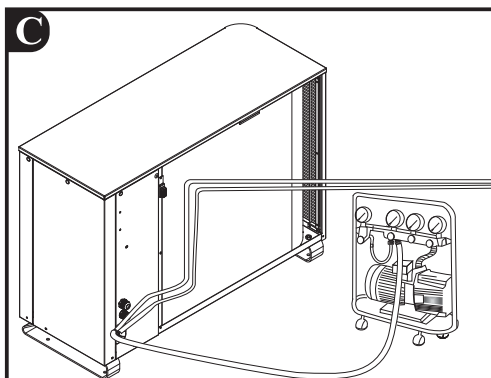
4.6.3. Installation:

Please connect the refrigerant pipe as follows:

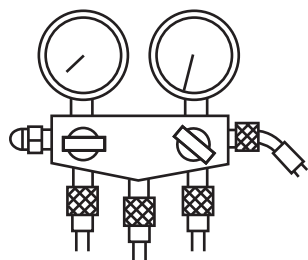


4. Installation Walkthrough

4.6. Refrigerant Pipework

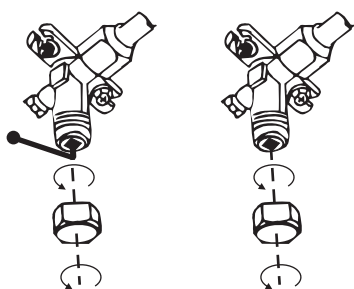


Prepare a vacuum pump and a pressure gauge, connect one end of the pressure gauge to the vacuum pump. The other end should be connected to high pressure refrigerant port on the outdoor unit.

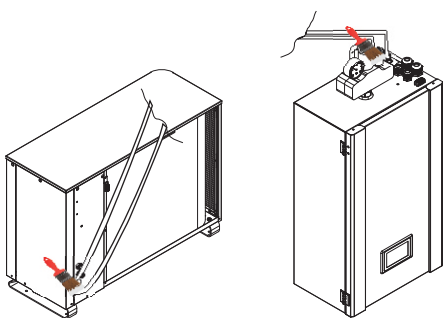


Open the pressure gauge, and set the vacuum pump to run for 10 minutes. Once the pressure gauge shows a negative pressure reading, turn off the vacuum pump and the gauge.

Disconnect the tube ends of pressure gauge, and install the copper nut back to the high pressure connection port.



Remove the copper nut from the gas and liquid valves. open the valves all the way using a hexagon spanner.



Check for any leakage using a detector, or soapy water. If no leakage is detected, retighten the copper nuts back onto the valves.

4. Installation Walkthrough

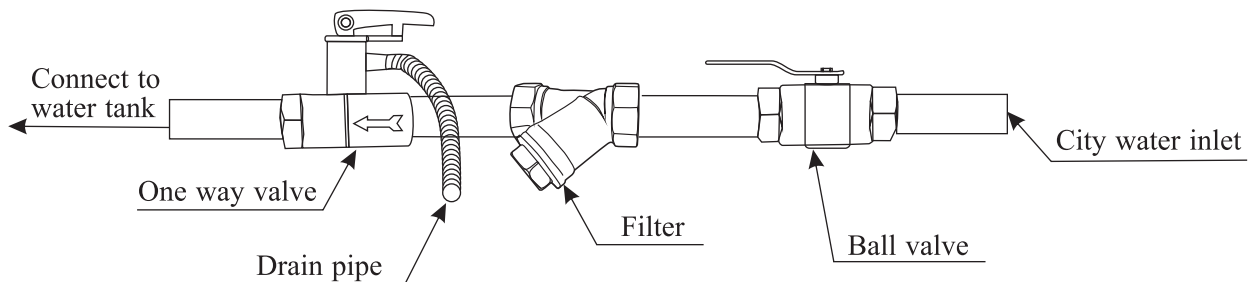
4.7. Water Pipework

After installation of the unit is complete, connect the water inlet to outlet pipe according to local regulations, and confirm that there is flow. Have the piping pressure tested and cleaned before use.

4.7.1. Filtration

A mesh filter should be installed between the water inlet of the unit and the water tank in order to keep collect any impurities and preserve water quality. The filter should be aimed down like below.

It is highly recommended to install check valves on both sides of the filter, to make cleaning or changing the filter later on easier.



4.7.2. Insulation

All pipes running hot water should be well-insulated. No gaps should exist between insulation and outer pipe. Keep the check valves uncovered for future maintenance.



Before finishing, ensure that there is sufficient pressure to send water to the required heights. If not, a water pump can be added in order to increase pumping head.

4.7.3. Water Quality Standards

- Water should contain less than 300 ppm of chloride (in temperatures less than 60°C)
- The pH value of the water should be between 6 to 8.
- No water containing ammonia should pass through this unit.

If the water quality is bad or the water flow is too weak, scale formation and clogging may eventually occur, which lowers efficiency of cooling and heating and can cause abnormalities to occur.

Use pre-cleaned water, or purified water. Good water quality keeps the unit running in high efficiency.

4. Installation Walkthrough

4.8. Test run



After installation finished, please fulfill the water system with water and purge out air in the system before start-up.

4.8.1. Before start-up

The list of verifications below must be performed before the unit starts up, to ensure best possible conditions for smooth long-term operation. The list is not exhaustive, and should only be used on a minimum reference basis:

- 1) Make sure the fans are rotating freely.
- 2) Confirm correct flow directions in water piping.
- 3) Verify all system piping matches installation instructions.
- 4) Check the voltage of the unit power supply and make certain it complies to authorized limitations.
- 5) The unit must be properly grounded.
- 6) Check for the presence of any damaged devices
- 7) Check all electrical connections and ensure they are secure.
- 8) Make sure there are no leaks in the piping and the space is well-ventilated.

Fix any problems above if they occur. If everything above is satisfied, the unit can start up.

4.8.2. Starting Up

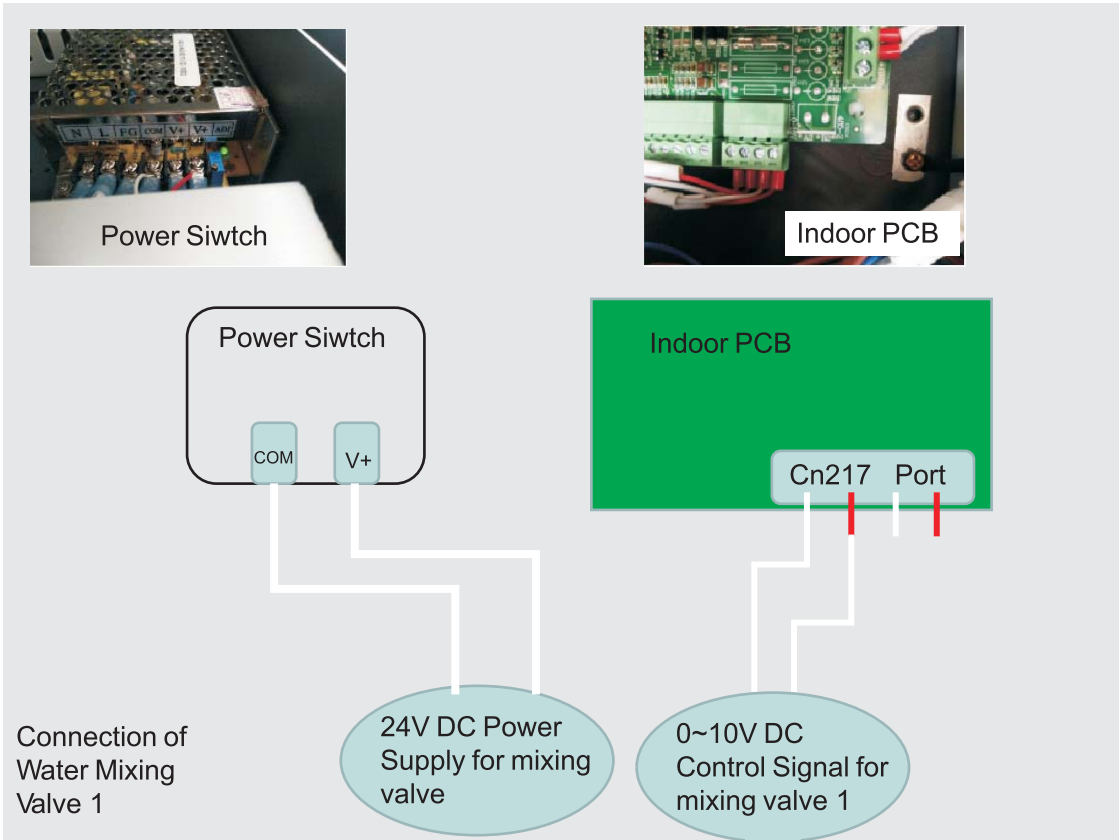
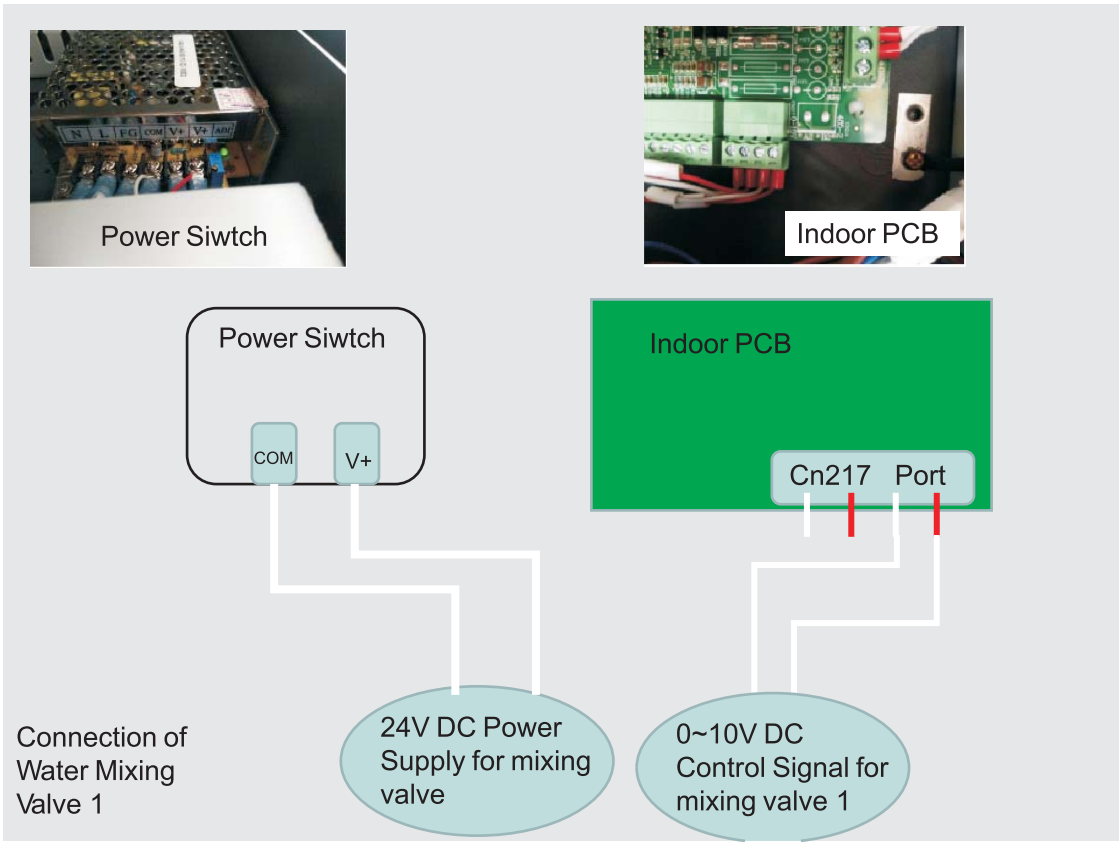
When the installation of the unit is completed, all water system pipes are confirmed to be well-connected, air purging is done, there are no leakages or other problems, the unit can be powered on.

Turn on the unit by pressing the on/off button on the operation panel. Listen carefully for any abnormal noise or vibrations, and ensure the display of the wired controller is normal.

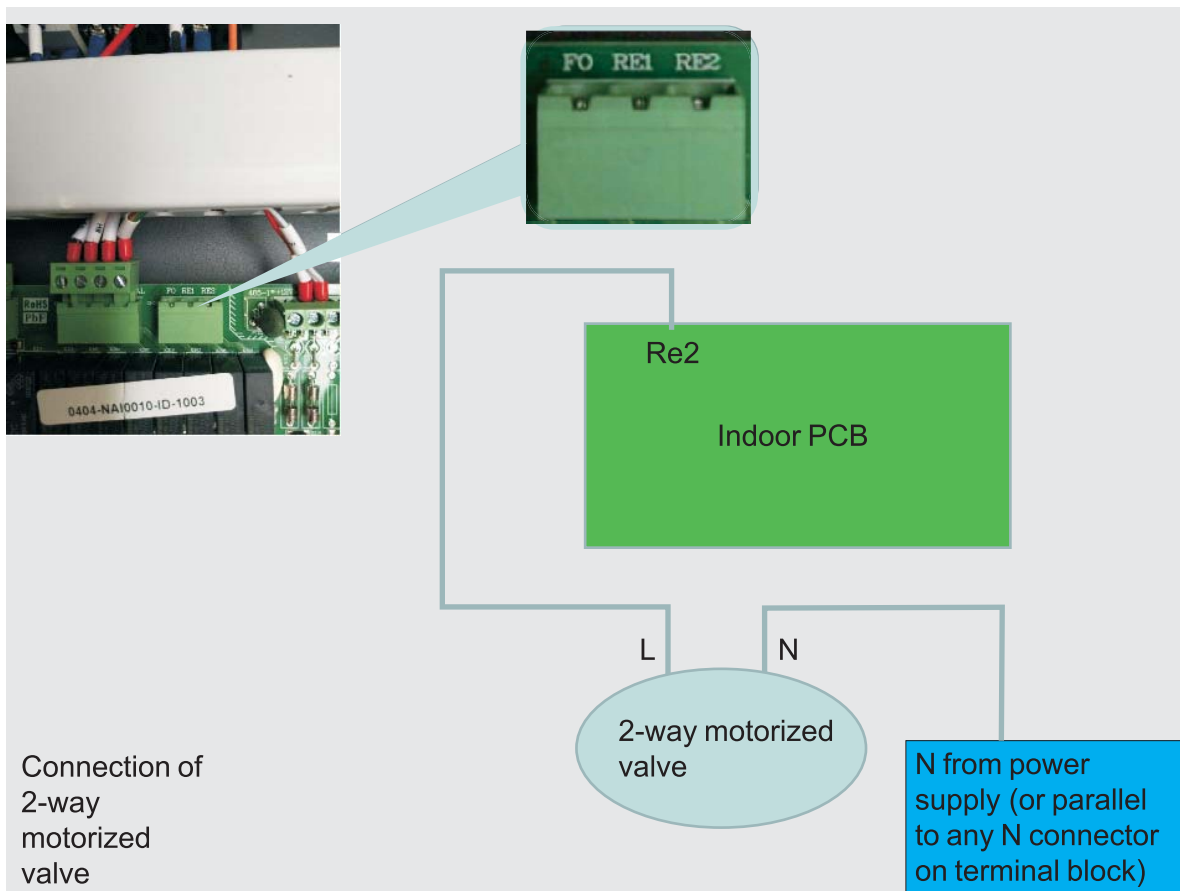
After the unit has been on for 10 minutes and no abnormalities have occurred, the start-up process is complete. For problems and troubleshooting, please refer to the Service and Maintenance manual.

Final note: It is suggested to not run “heating” or “hot water” mode during ambient temperatures above 32°C , otherwise the unit may easily enter protection mode.

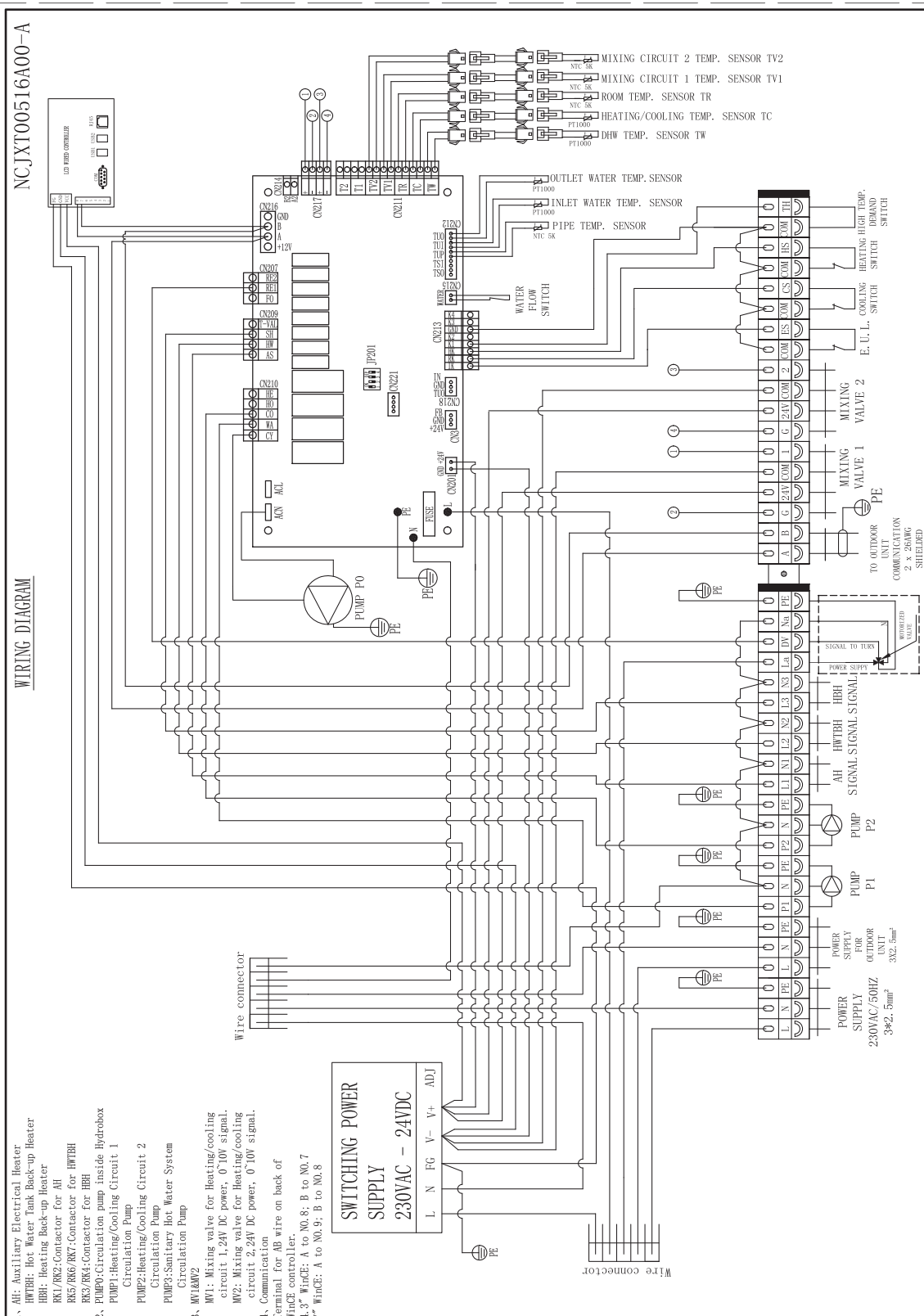
Appendix A: Wiring



Appendix A: Wiring



Split indoor unit — AWH6/12-R32-S-V8



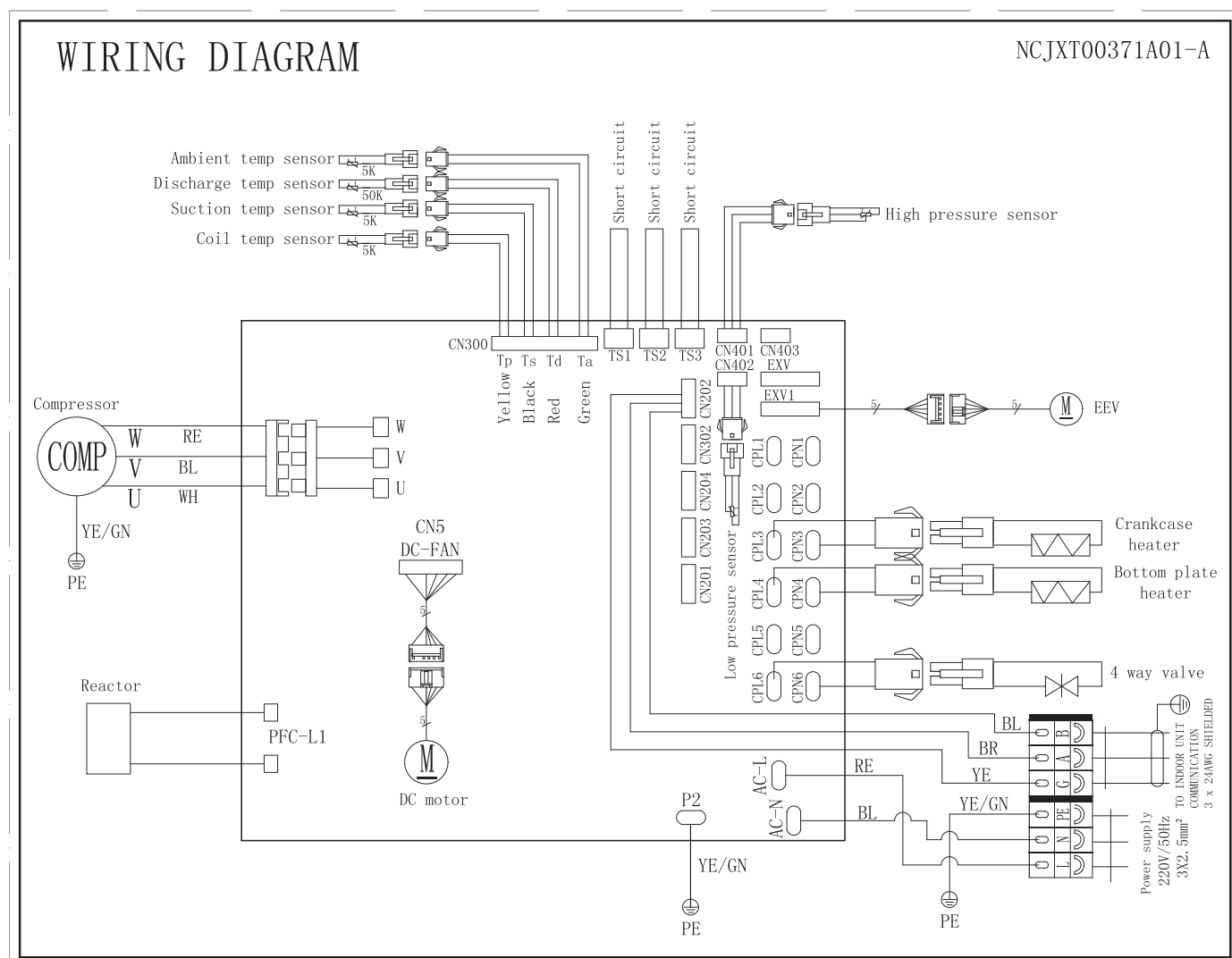
TAKE CARE!

The specifications are subject to change without prior notice.

For actual specifications of the unit, please refer to the specification stickers on the unit.

Appendix B: Wiring

Split outdoor unit — AW6/9/12-R32-S-V8



TAKE CARE!

The specifications are subject to change without prior notice.

For actual specifications of the unit, please refer to the specification stickers on the unit.



ES Heat Pumps AB, 44138 Alingsås, Sweden
info@energysave.se
www.energysave.se

Thank you for purchase of our quality product.
Please read this manual thoroughly before use , and
follow the instructions carefully in operating the unit
in order to prevent damages to either the device or persons.

Product specifications are subject to change with improvements ,
without prior notice. Please refer to the specification sticker on
the unit for the most recent specifications.

Please refer to the contact information
below for technical support and enquiries:

E-mail:

Telephone:

NCSMS00674A00-B